ACACIA

Made in the USA

Gazebo Program

14ft Assembly Manual

070615V

10 YEAR WARRANTY

Riverstone

"Green Products for a Brighter Future"

Customer Service: (877) 373-3078 Email: customerservice@rsiww.com
After Hours Helpline: (443) 574-4764

40 Richboynton Road, Dover, NJ 07801

Thank You for your Purchase

We want to thank you for your purchase of the ACACIA Gazebo Program. We appreciate your support of our American Made Gazebos .

The ACACIA Gazebo is designed for the average homeowner; no special degrees are needed. The time to assemble depends on the weather, skills, options, and number of helpers you have in the process. All the pieces are cut to size and should fit snug, BUT if something is not working please reach out to our help lines so we can make sure that there are no delays in the process. We are not only employees of Riverstone but owners of ACACIA Gazebos and can help you through the process and hopefully keep the frustration levels down if a question comes up.

We would like to take a moment to remind you as the new owner of an ACACIA Gazebo a few things to increase the life of your greenhouse.

- The dual roof canopy is designed to allow for air and gusts to escape out and not destroy or lift the gazebo off the ground. Please make sure that the Gazebo is attached to the ground correctly. Because there are different surfaces that the ACACIA Gazebo can go on we include attachments for concrete, wood, and grass/ ground.
- In the winter months or windy season it is very important that the canopies be removed. They are made from a high quality American milled, dyed, cut and sewn factory but in high winds there is a high likelihood of damage which is not covered under warranty.
- Removal of and installation of the large canopy is made simpler with our unique 4 corner adjustable system. Over time, the canopy will naturally stretch from sun, and wind. Make sure to periodically check and adjust the corners to a tighter position accordingly to get the maximum life out of your canopy.
- It is also a good practice to clean the canopies off. Nothing too harsh is needed, usually a garden hose is enough to wash the canopy down and if needed, warm soapy water can be used.
- In the beginning, periodically check and tighten as needed the hidden bolts to assure they are snug. The bolts could loosen over time from winds rocking the frame back and forth. Better to be safe than sorry.
- The ACACIA Gazebo is designed primarily to extend the outdoor use of your home during warmer months. The roof is not designed to support snow and ice and will surely damage or even destroy the ACACIA Gazebo. The Top needs to be removed during these months when snow is possible for both safety and liability issues.
- Should the time come when you are ready for a replacement canopy our dealers stock a full line of replacement canopies in multiple colors. If they say ACACIA on the label they carry the same 7 year original OEM warranty.

  Lastly, we are not perfect. We know that there are better ways to do things, we just need some suggestions from our customer base as to what they are. Needless to say we are always open to feedback, good and bad, and we do react to feedback. Please, if there is an option you do not see that you feel would make the greenhouse experience better, if there is a different way to explain a set-up process, or if there is anything else to help make ACACIA Gazebos better we want to hear from you.

Thank you again for your purchase and we hope you have many years of growing in your new ACACIA Greenhouse.

David Schnurman
Vice President

ACACIA Limited Warranty/ Liability

Products to which this limited warranty applies:

This limited warranty applies to the following models of your newly purchased ACACIA Gazebo: **All 12ft x 12ft & 14ft x 14ft dual canopy designed versions of these Gazebos.** This limited warranty applies only to purchases made in any province of Canada except for Yukon Territory, Nunavut, or Northwest Territories or in any of the 50 States of the USA (and the District of Columbia) except for Hawaii and Alaska. This limited warranty applies to the original purchaser of the product only and is not transferable.

What this limited warranty covers and for how long:

Products covered by this limited warranty have been tested and inspected prior to shipment and, subject to the provisions of this warranty, Riverstone Industries warrants such products to be free from defects in material and workmanship for a period of 1 year from the date of the first purchase of such products.

The limited **10-year warranty** period for **ACACIA GAZEBO FRAMES** also applies to any implied warranties that may exist under applicable law. Some jurisdictions do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to the purchaser.

The limited warranty for the greenhouse canopies follows the same guidelines as above and is covered for a **7-year** time span.

What this limited warranty does not cover:

This limited warranty does not apply to products that have been repaired (except by Riverstone Industries or its authorized service representatives) or otherwise altered. This limited warranty does further not apply to defects resulting from misuse, abuse, accident, neglect, incorrect installation, improper maintenance or handling, or operation with an incorrect power source.

Riverstone Industries is not responsible for personal time lost or paid for during the construction of its products due to missing or defective parts.

What you must do to get service under this limited warranty:

Defects must be brought to the attention of Riverstone Industries Technical Service by contacting Riverstone Industries at customerservice@RSIWW.com or 612-RVR-STNE (787-7863). Please have proof of purchase, catalog/model and serial numbers available when calling. Limited warranty service requires a proof of purchase of the product.

What Riverstone Industries will do in the event of a defect:

In the event a product or part covered by this limited warranty is proven to be defective in material or workmanship during the 10-year limited warranty period for products, you have the following rights:

Riverstone Industries will in its sole discretion either repair or replace such defective product or part without charge. If Riverstone Industries is unable to repair or replace such product or part, or if repair or replacement is not commercially practicable or cannot be timely made, Riverstone Industries may, in lieu of repair or replacement, choose to refund the purchase price for such product or part.

Limited warranty service will be performed solely by dealers or service agents of Riverstone Industries authorized to provide limited warranty services.

Tools Needed

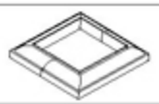
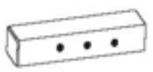
NOTE: THIS IS A 2 PERSON ASSEMBLY.

- 7/16 wrench(provided)
- Tape Measure
- Rubber Mallet
- felt marker
- Drill/Hammer — depending on how the gazebo will be anchored to ground
- 6ft ladder

List of Parts

If any parts are missing or damaged, before beginning assembly contact Riverstone Customer Service at (877) 373-3078, email: customerservice@rsiww.com or After Hours Helpline: (443) 574-4764

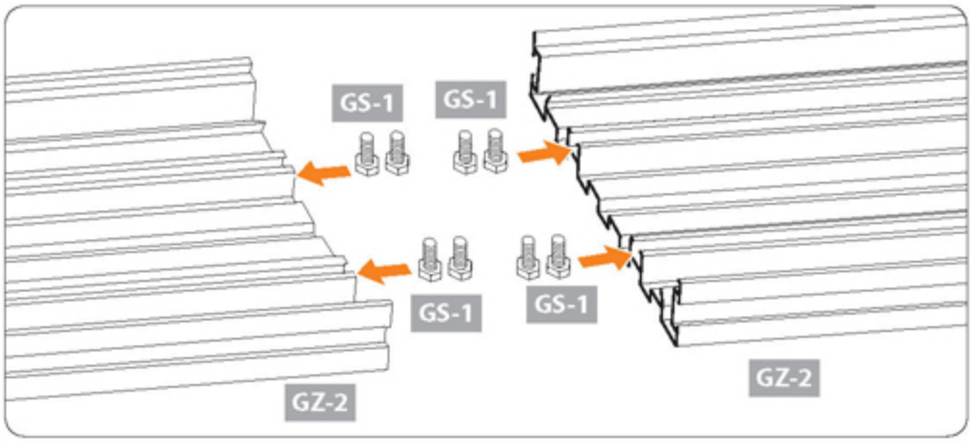
Acacia 12ft Gazebo Parts List

Profile		#	QTY	Profile		#	QTY
	7" x 7" Half Column 87" punched	GZ-1A	4		Rafter "U" Bracket	GB-2	8
	7" x 7" Half Column 87" unpunched	GZ-1B	4		1-1/2" x 12" Header Splice Plate	GB-3	8
	7" x 1" Outside Header 63-3/4"	GZ-2	8		Anchor "L" Brackets	GB-4	16
	7" x 1" Header Cap 73"	GZ-3	4		Weather Stripping Column Covers(ft)	GM-2	11'
	7" x 1" Header Cap 42-1/2"	GZ-4	4	1/4" x 1/2"	1/4" x 1/2" Bolts	GS-1	56
	Column Covers	GZ-5	4	1/4" x 1-1/2"	1/4" X 1-3/4" Tap Bolt	GS-2	40
	Corner Cover for Headers	GZ-6	4	1/4"	1/4" Nuts	GS-3	96
	1" Square Rafter 79-1/4"	GR-1	8	5/16"	5/16" Nylon Spacers	GS-4	32
	1" Square Welded Headers	GR-2	4		1/4" Washer	GS-5	32
	1-3/16 x 5" Adjustment Tube	GR-3	4		7/16" End Wrench	GT-1	1
	1" (1/2) Round End (for Rafters)	GR-4	12	1/4"	1/4" Drive Pins	GA-1	16
	1/4" Valley Button for Rafters	GR-6	4	8"	8" Anchor Nails	GA-2	16
	19" Mid Rafter Extension	GR-7	4		Anchor Screw	A-1	16
	23" Corner Rafter Extension	GR-8	4		Large Canopy	CA-1	1
	8 Way Center Bracket	GB-1	1		Small Canopy	CA-2	1

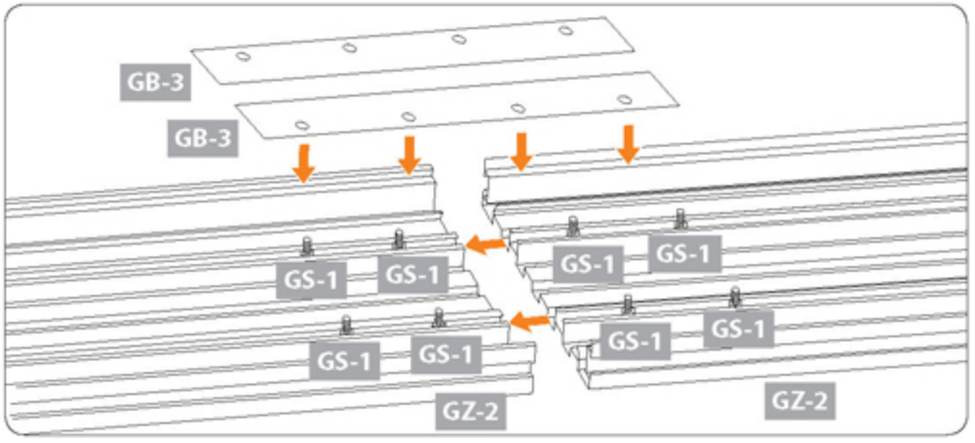
Pre-Assembly Headers

Make certain the pieces are in the correct positions before securing.
Carefully follow the order of assembly to ensure an easy installation.
Wear proper safety gear including work shoes, gloves and goggles.

1.1A



1.1B



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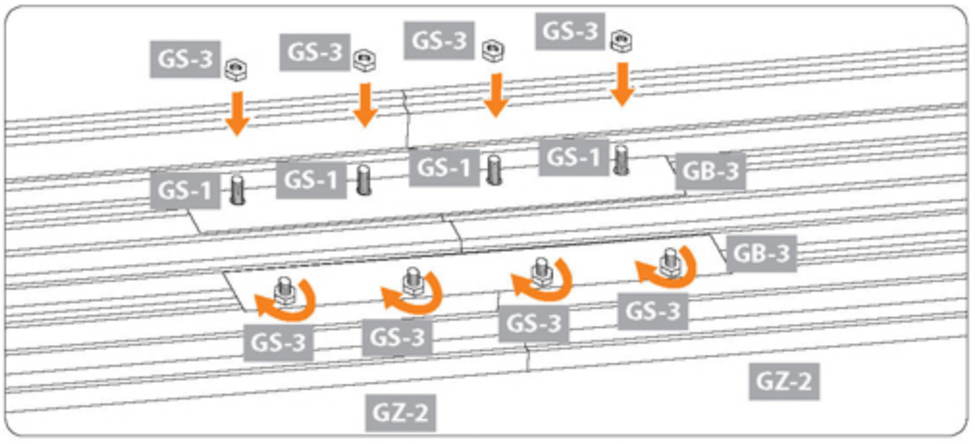
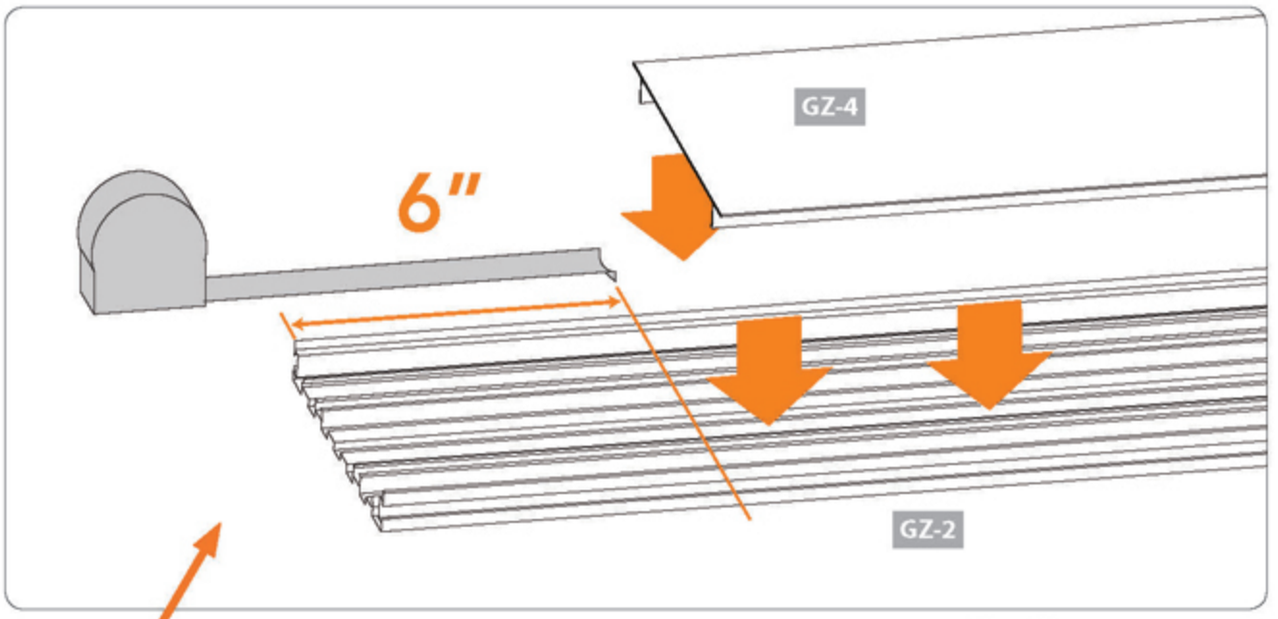


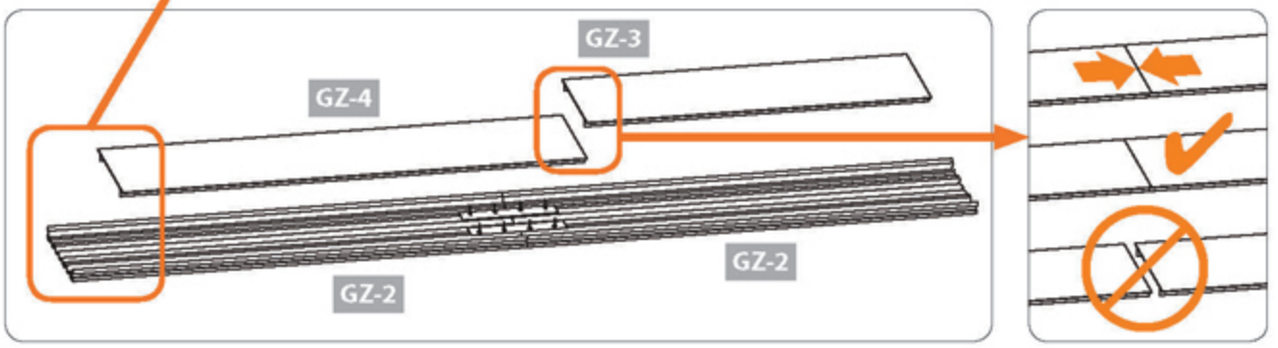
1.1D

(1.1A-1.1C) X 4

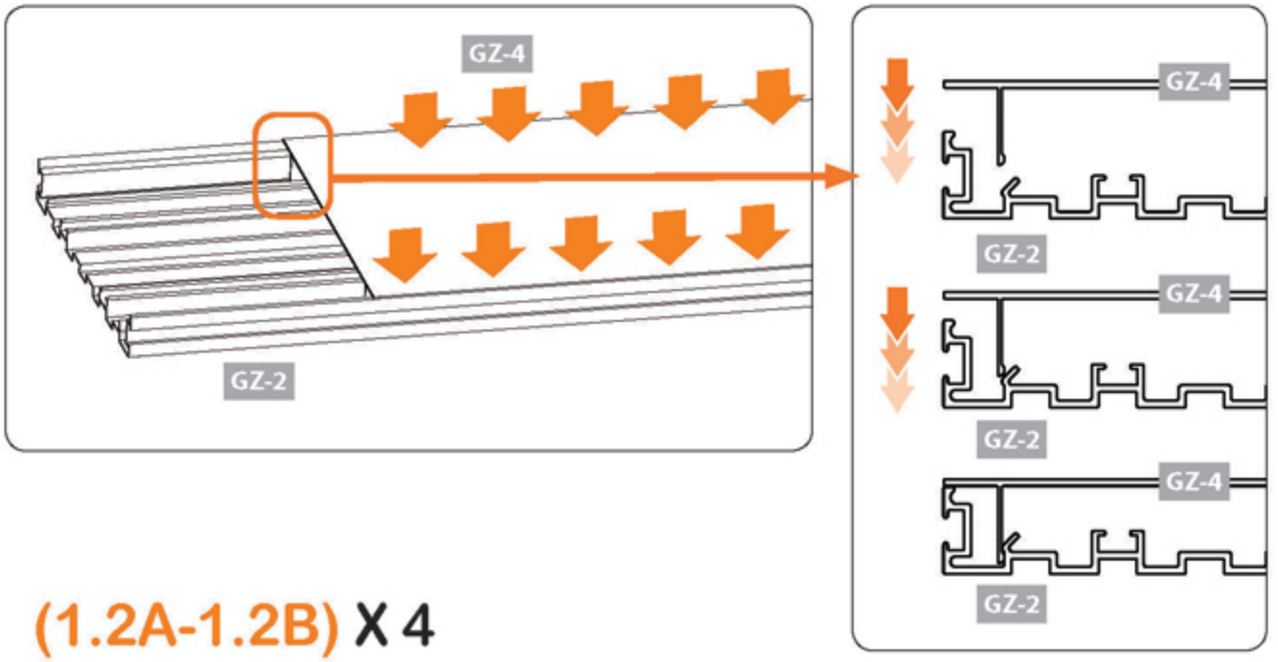
Connectors		QTY	Connectors		QTY	Profiles		QTY	Profiles		QTY
1/4" x 1/2"	GS-1	32	1/4"	GS-3	32		GB-3	8		GZ-2	8

1.2A





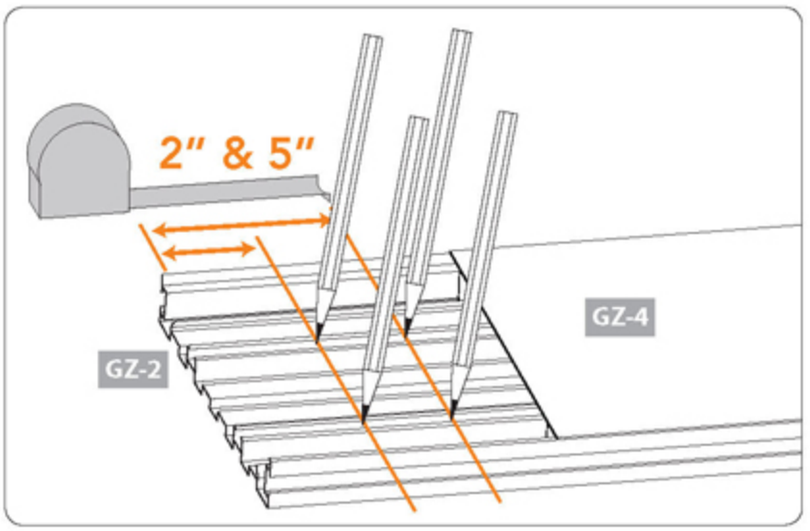
1.2B



1.2C **(1.2A-1.2B) X 4**

Profiles		QTY	Profiles		QTY
	GZ-3	4		GZ-4	4

1.3A



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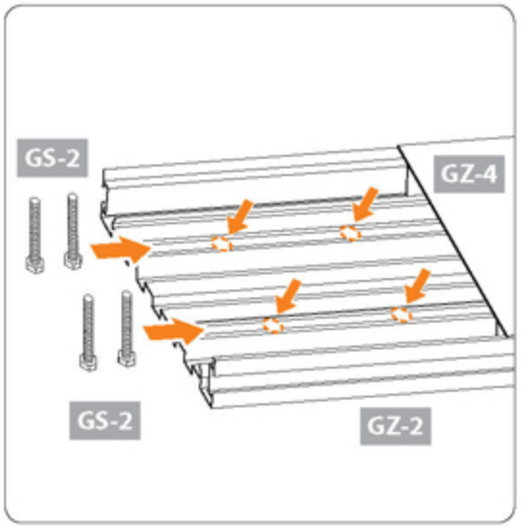

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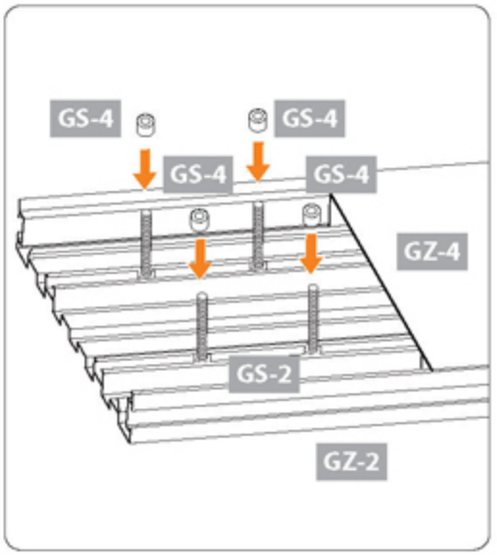
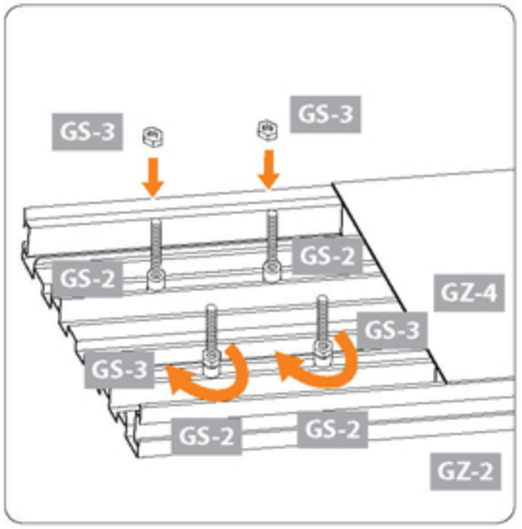
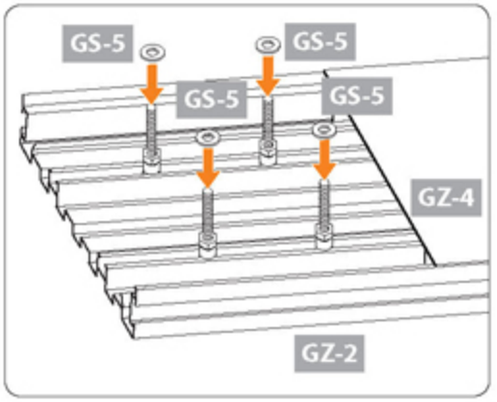


1.3D



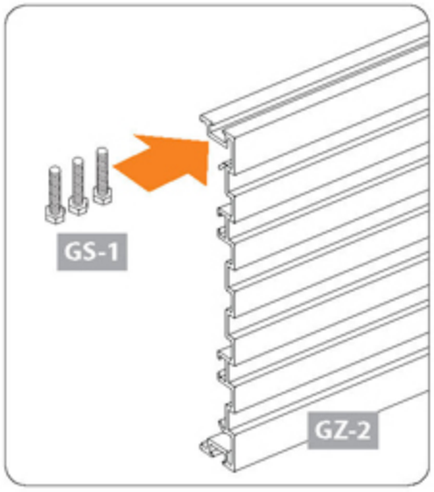
1.3E

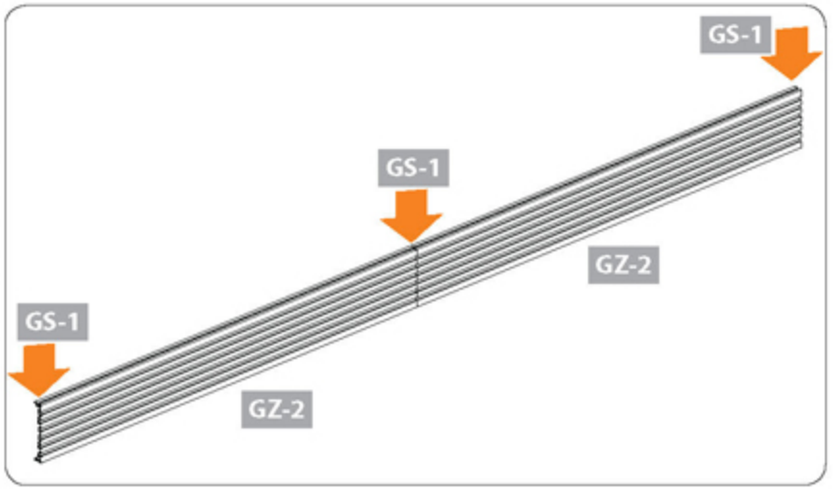


1.3F **(1.3A-1.3E) X 8**

Connectors		QTY	Connectors		QTY	Connectors		QTY	Connectors		QTY
1/4" Washer	GS-5	32	5/16"	GS-4	32	1/4" x 1-1/2"	GS-2	32	1/4"	GS-3	32

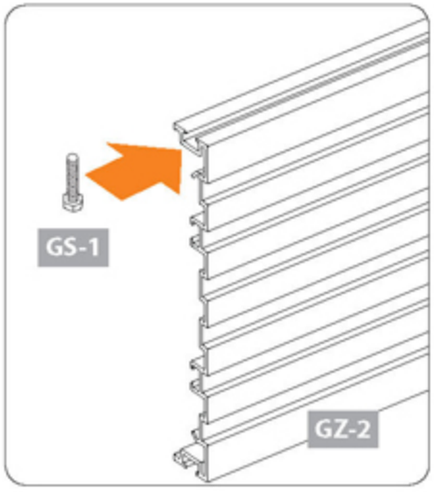
1.4A

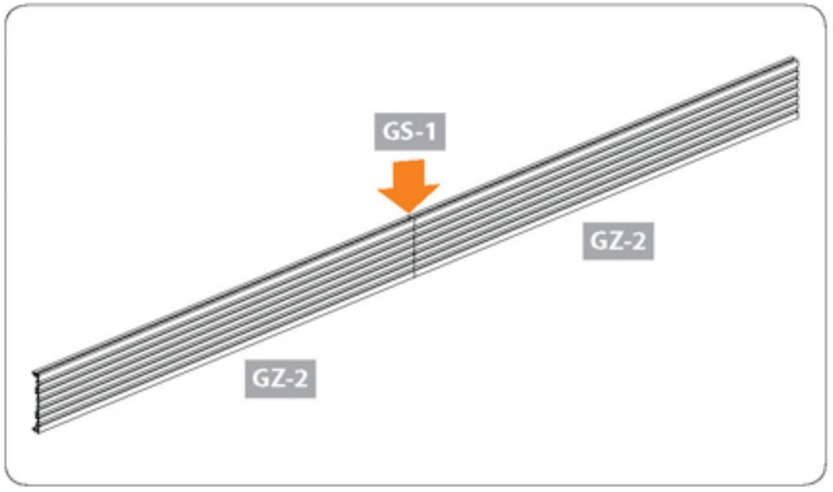




(1.4A) X 2

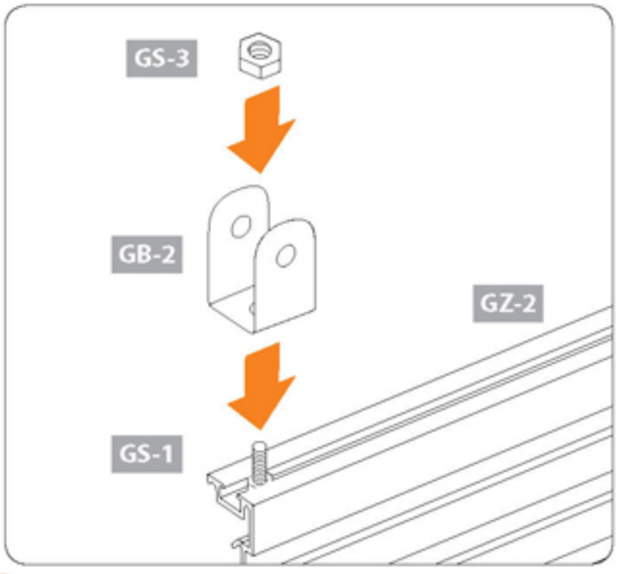
1.4B





(1.4B) X 2

1.4C



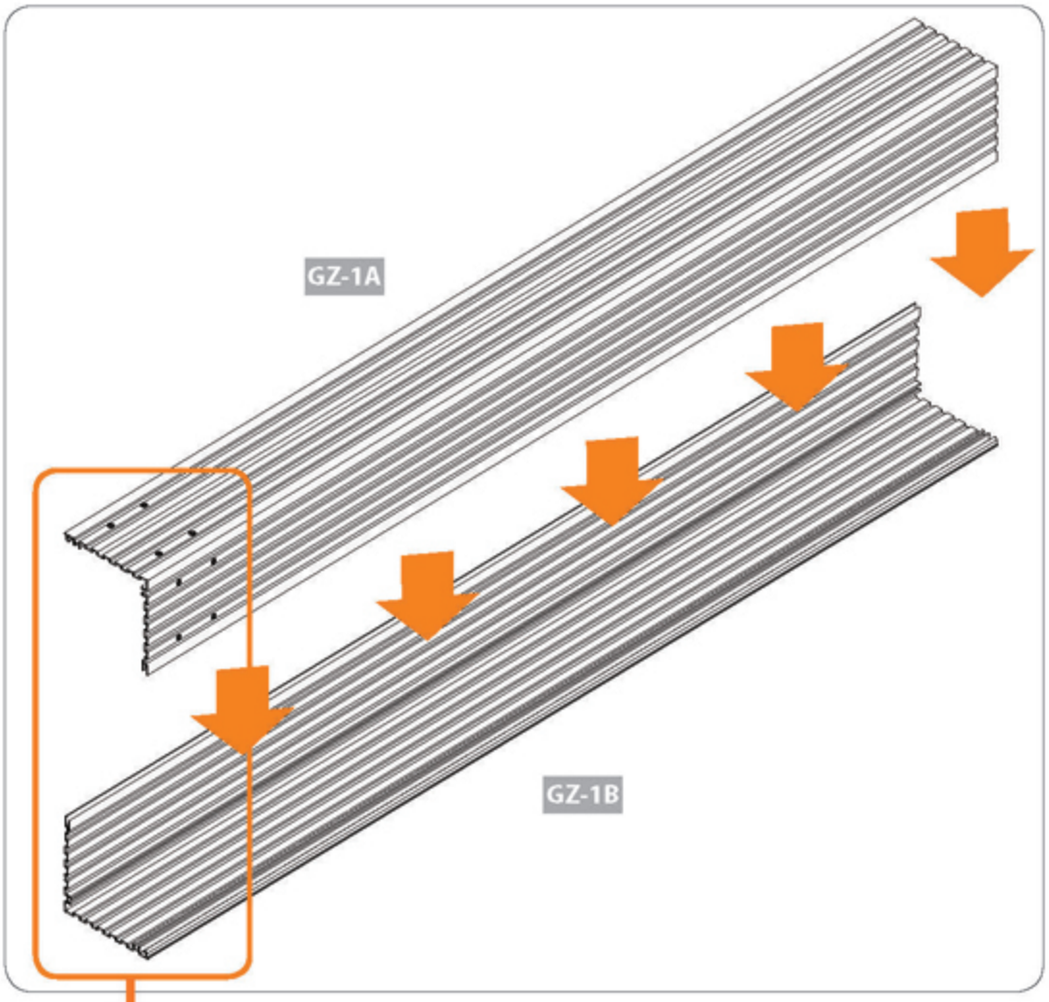
(1.4C) X 8

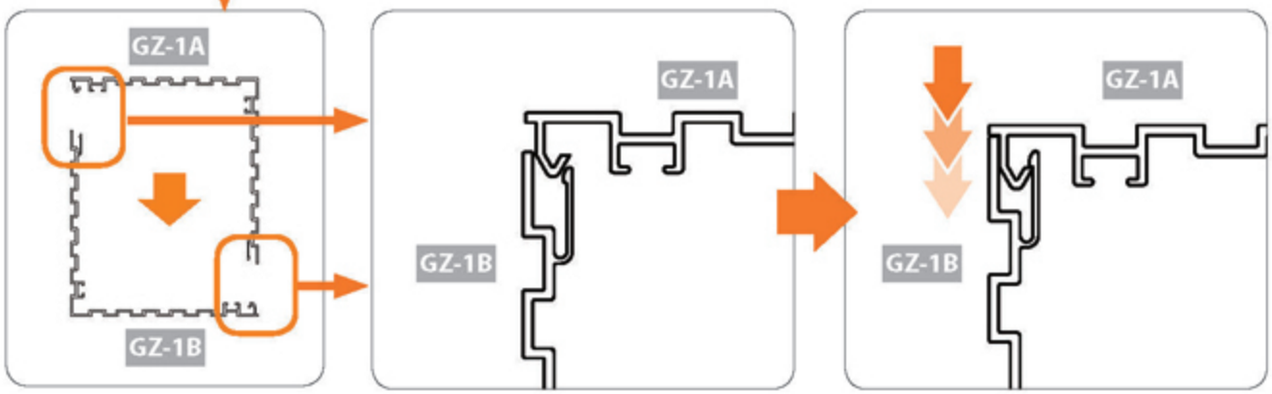
Brackets		QTY	Connectors		QTY
	GB-2	8	1/4" x 1/2"	GS-1	8
			1/4"	GS-3	8

Pre-Assembly Legs

Make certain the pieces are in the correct positions before securing.
Carefully follow the order of assembly to ensure an easy installation.
Wear proper safety gear including work shoes, gloves and goggles.

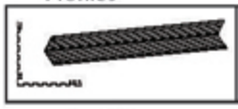
2.1A



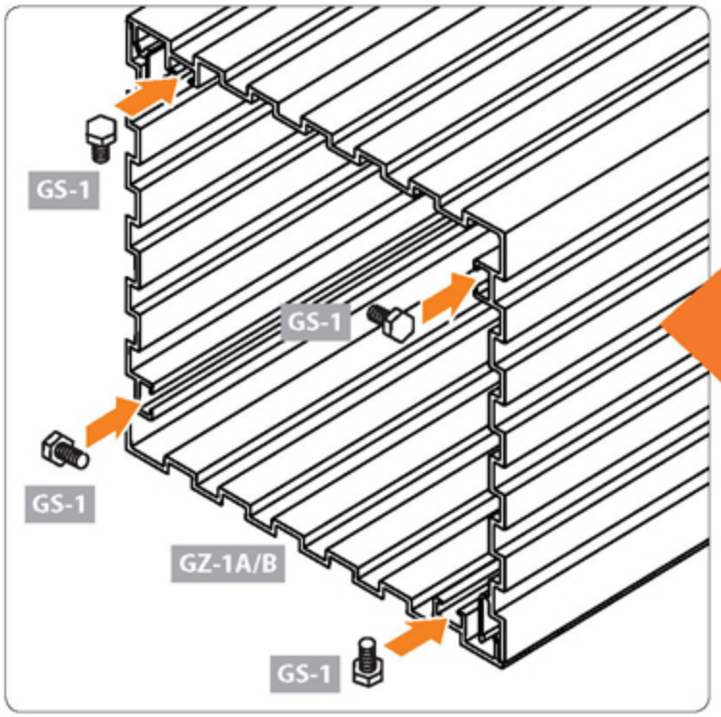


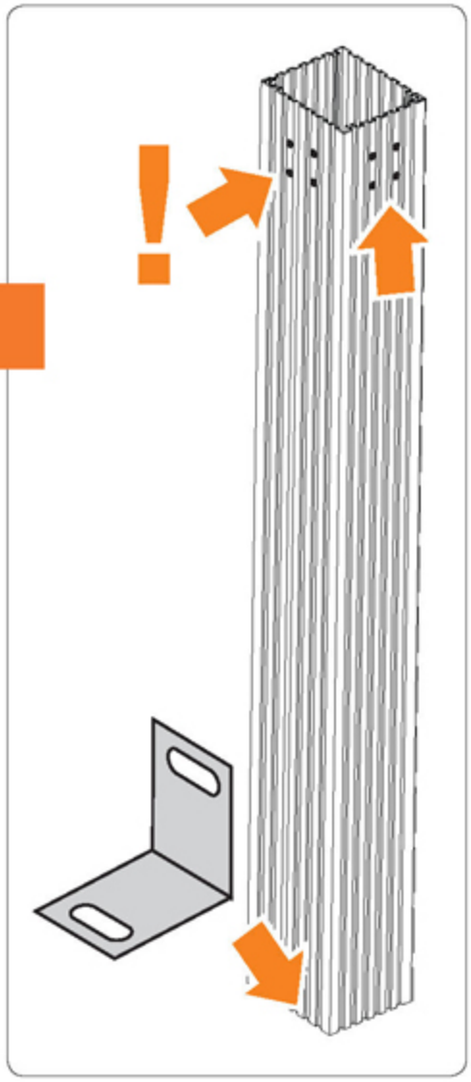
2.1B

(2.1A) X 4

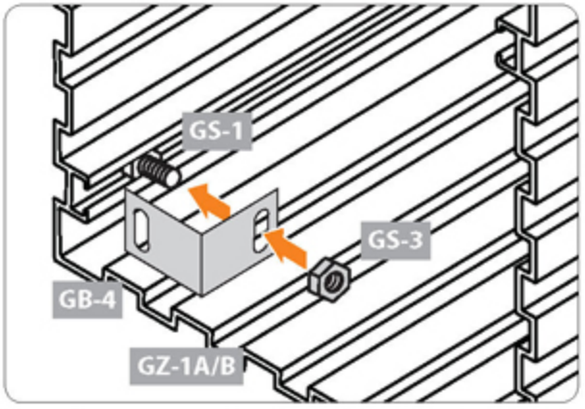
Profiles		QTY	Profiles		QTY
	GZ-1A	4		GZ-1B	4

2.2A



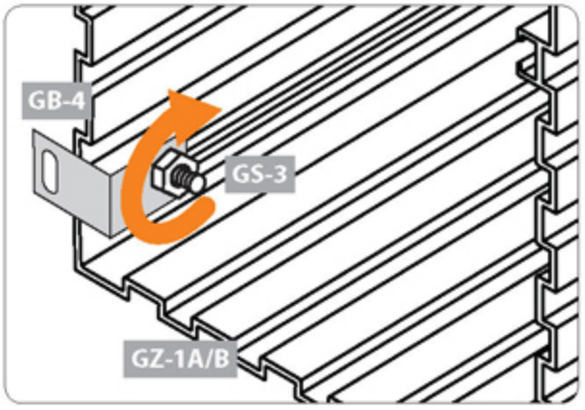


2.2B



X 4

2.2C

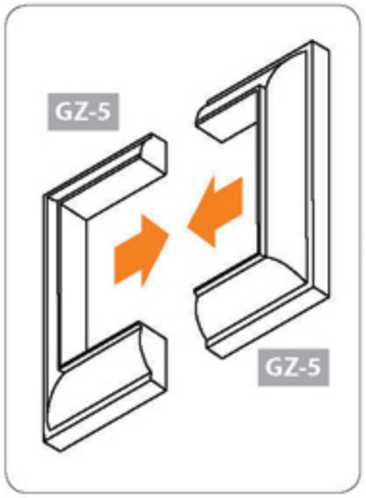


X 4

2.2D **(2.2A-2.2C) X 4**

Connectors		QTY	Connectors		QTY	Bracket		QTY
1/4" x 1/2"	GS-1	16	1/4"	GS-3	16		GB-4	16

2.3A



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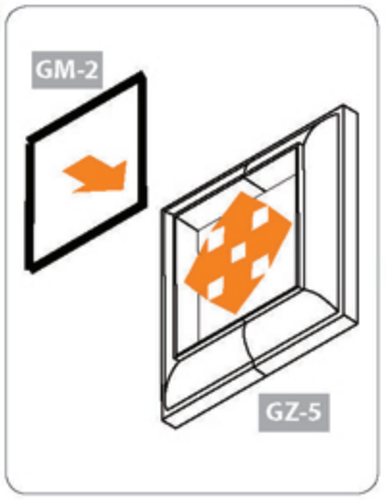
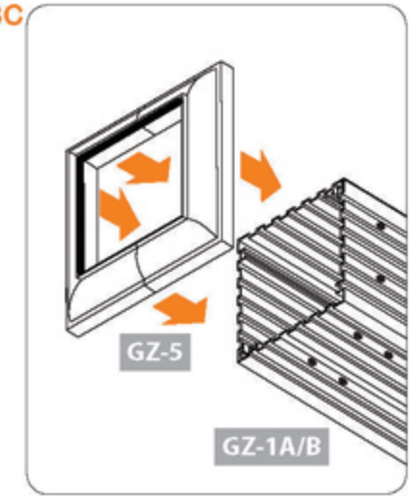
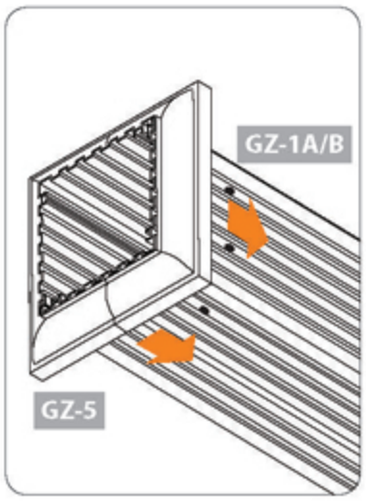
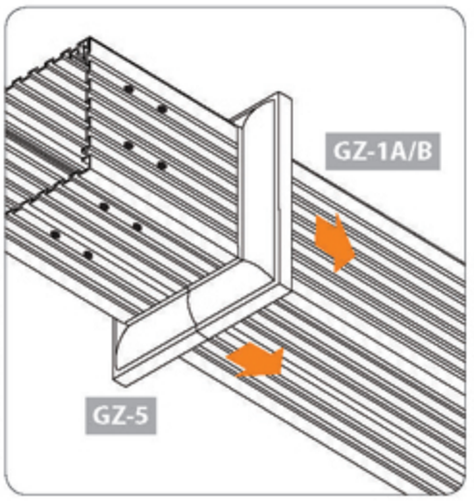


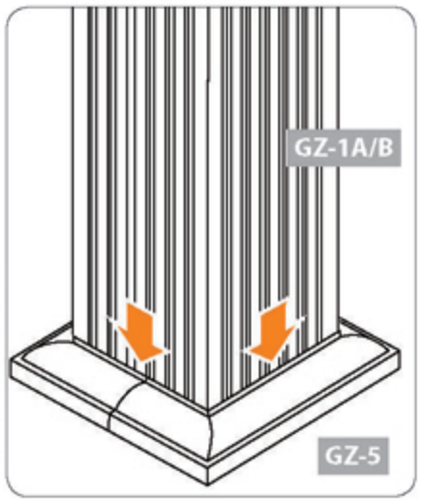
2.3C



2.3D







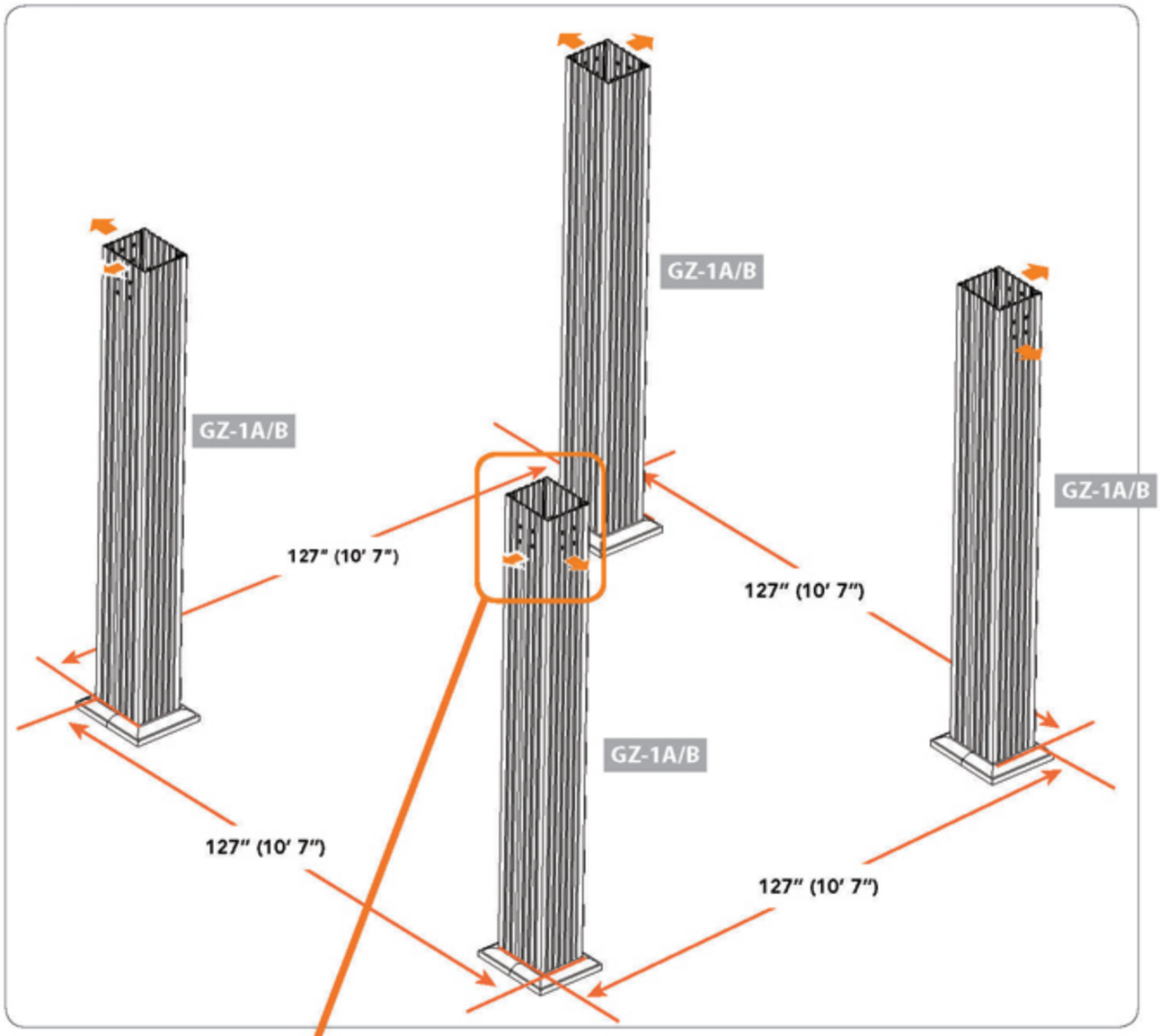
2.3E **(2.3A-2.3D) X 4**

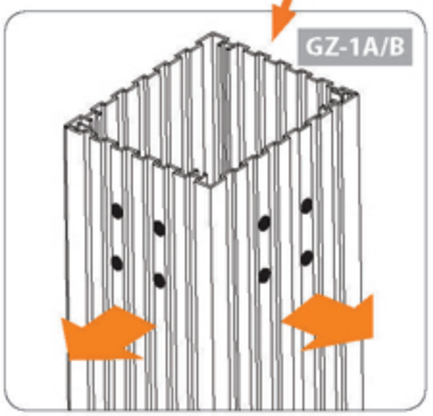
Profiles	QTY	Tape	QTY
GZ-5	4	GM-2	11’

Leg & Header Assembly

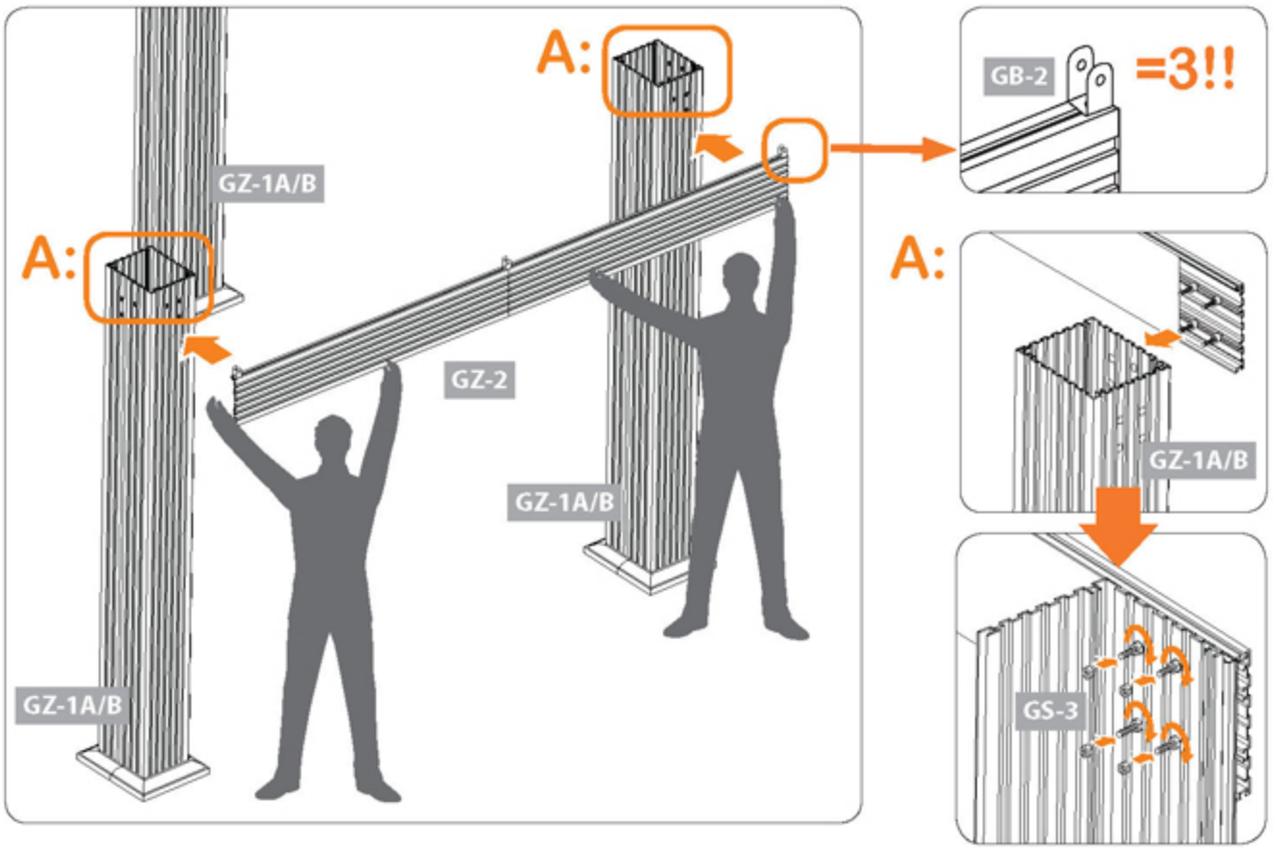
Make certain the pieces are in the correct positions before securing.
Carefully follow the order of assembly to ensure an easy installation.
Wear proper safety gear including work shoes, gloves and goggles.

3.1A

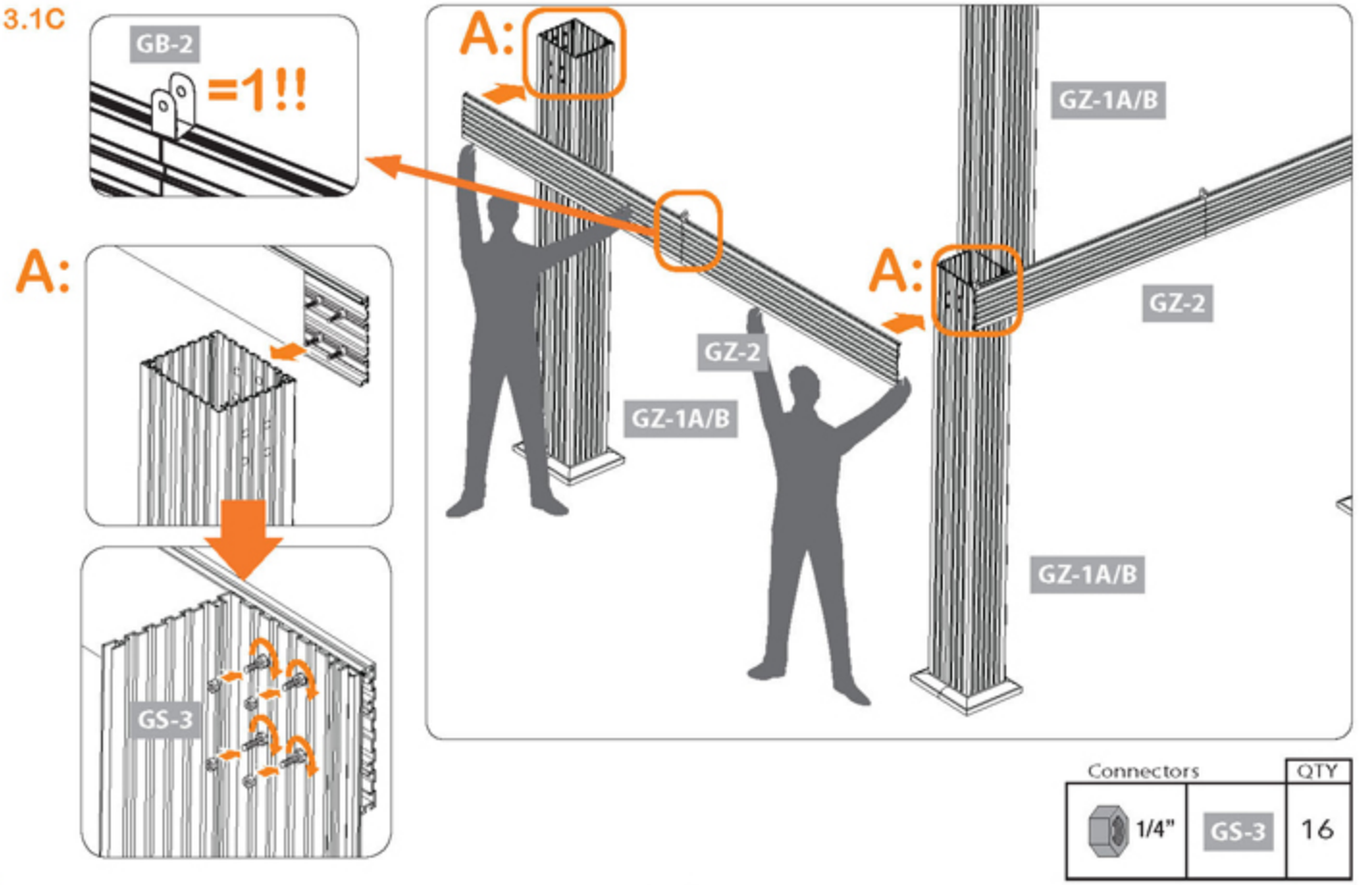




3.1B

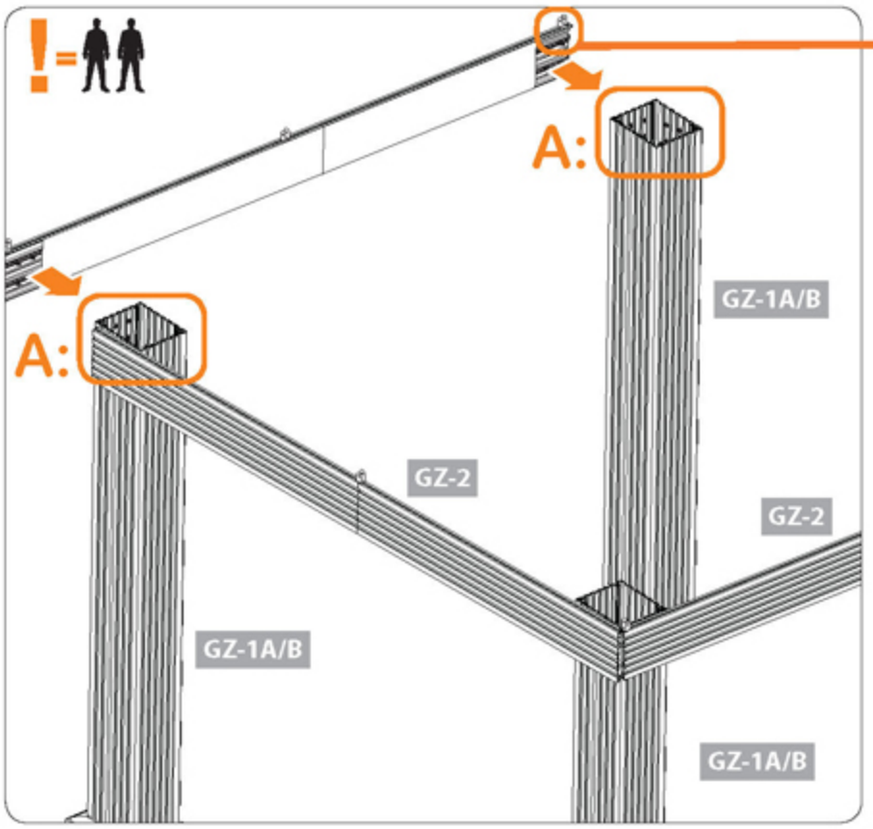


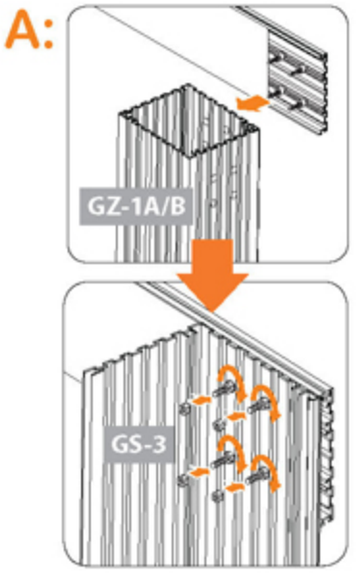
3.1C



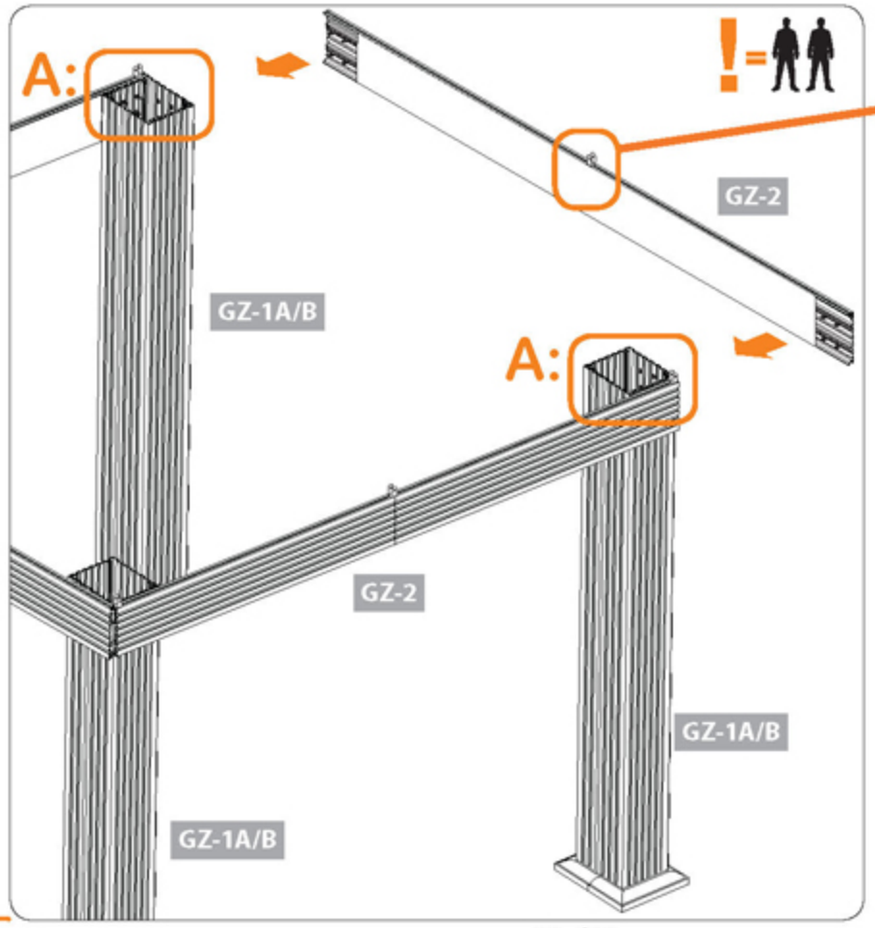
Connectors		QTY
1/4"	GS-3	16

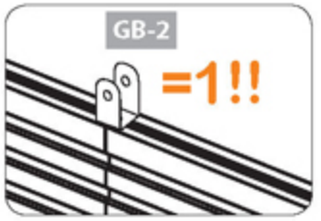
3.1D

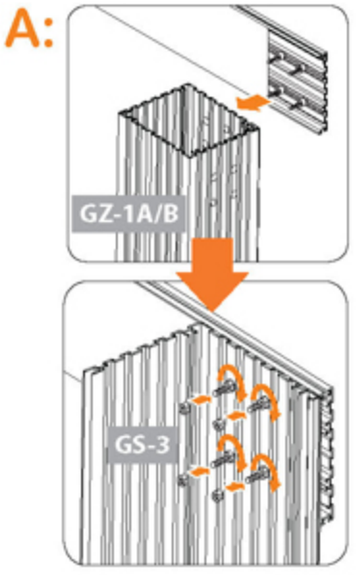




3.1E





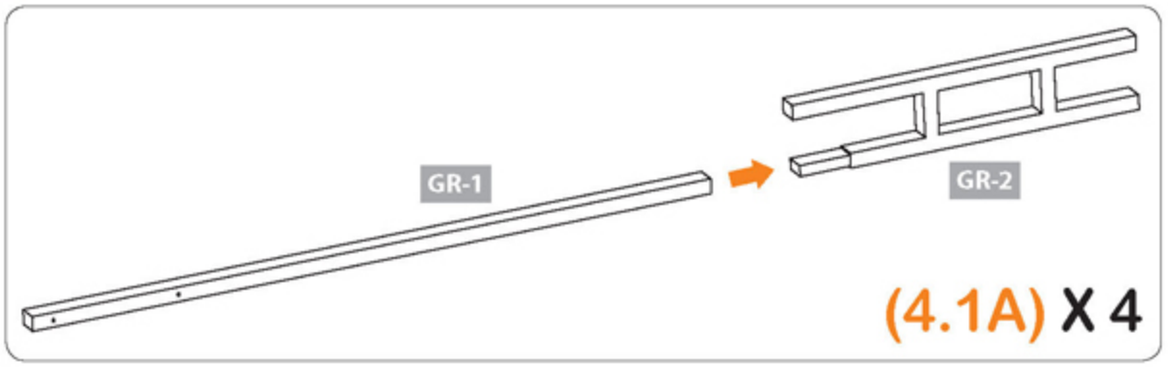


Connectors		QTY
1/4"	GS-3	16

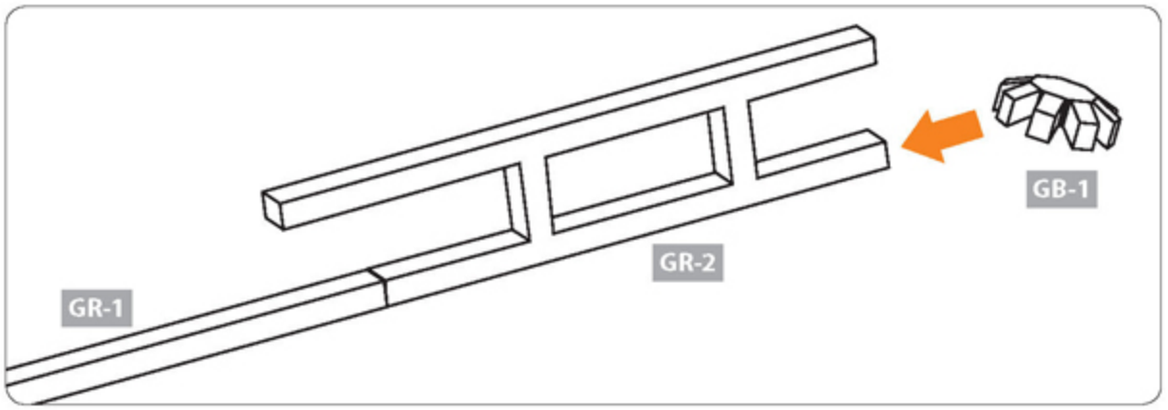
Roof Rafter Assembly

Make certain the pieces are in the correct positions before securing.
Carefully follow the order of assembly to ensure an easy installation.
Wear proper safety gear including work shoes, gloves and goggles.

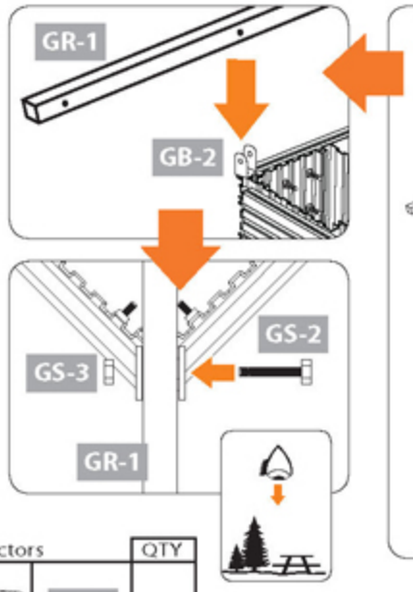
4.1A

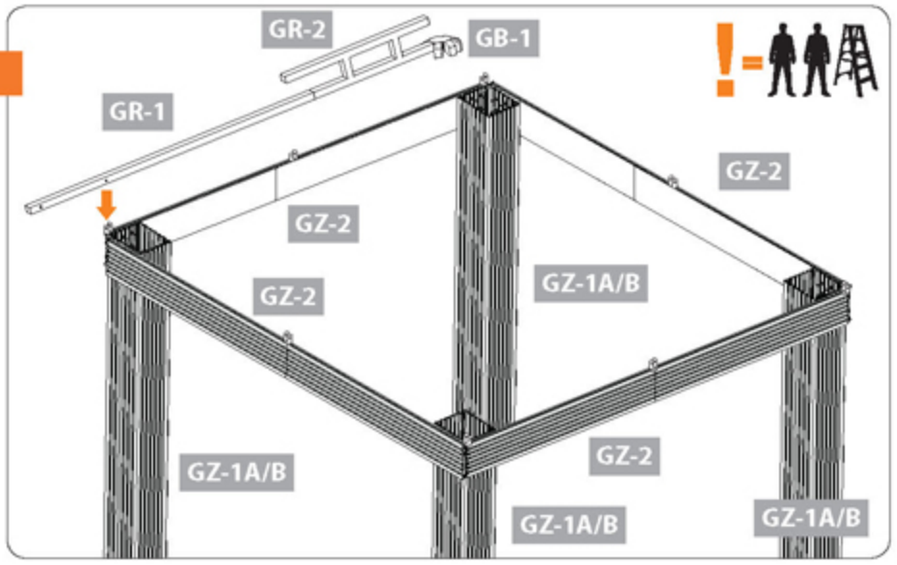


4.1B



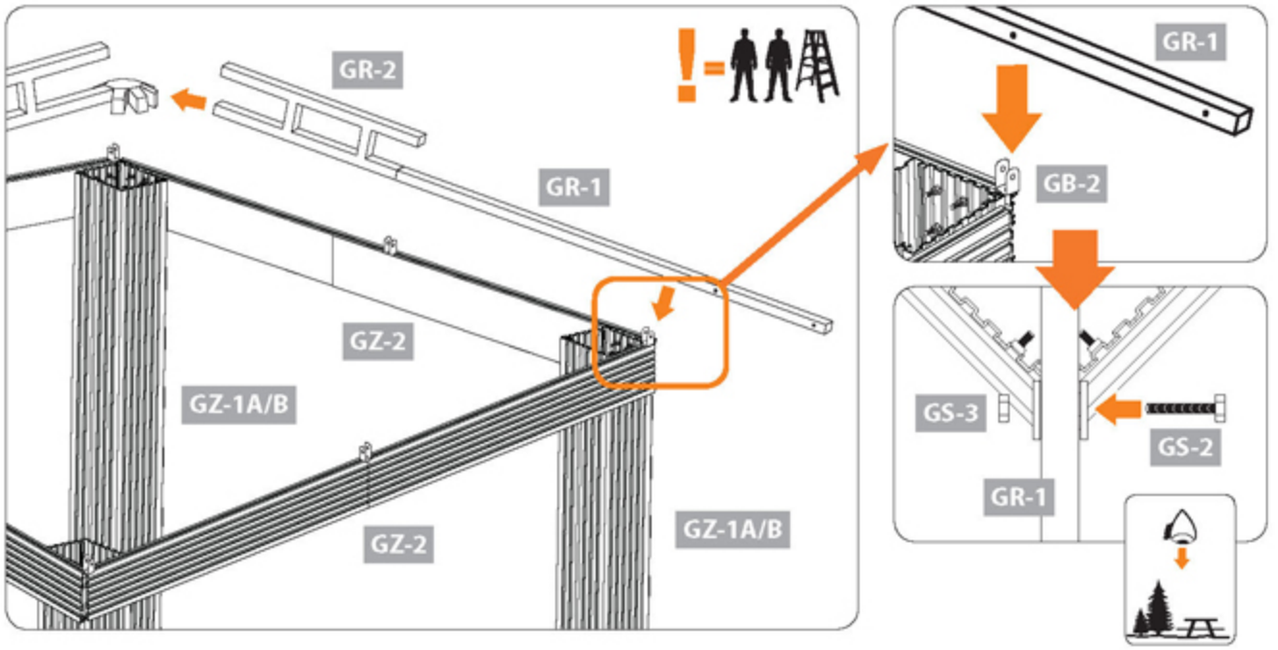
4.1C





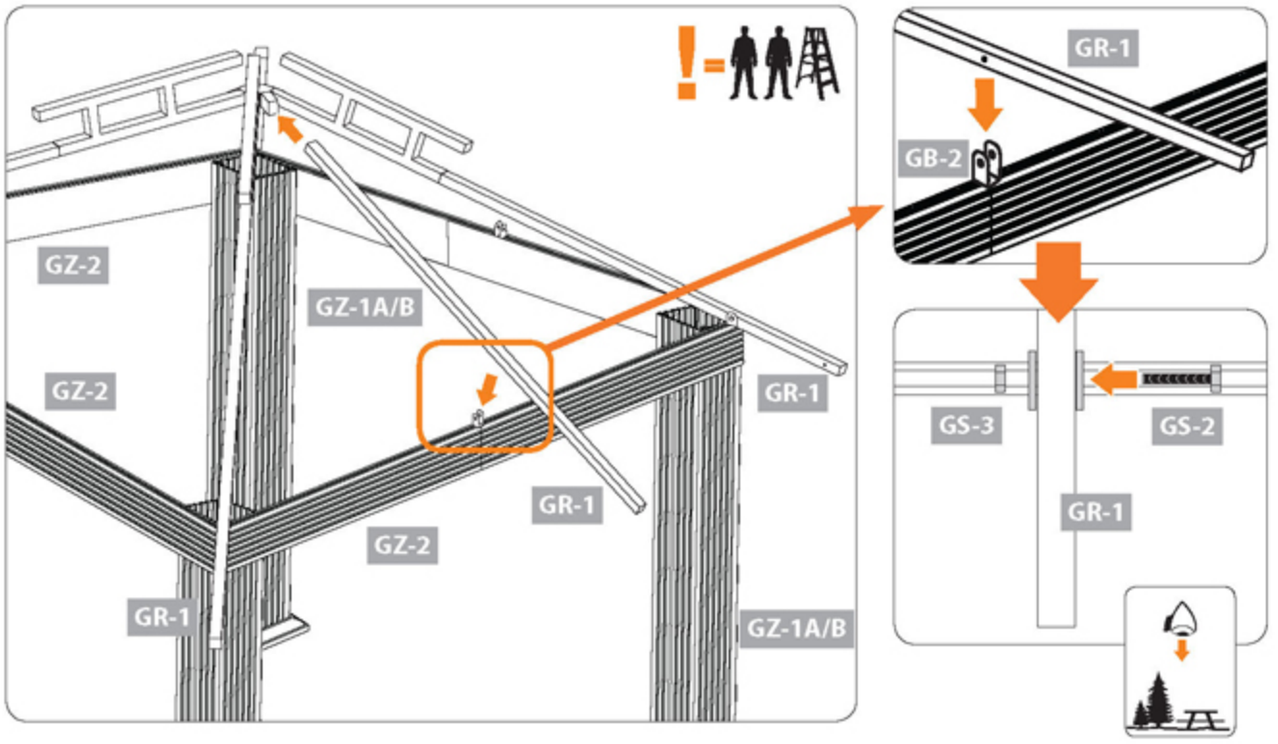
Connectors		QTY	Connectors		QTY	Profiles		QTY	Profiles		QTY
1/4" x 1-1/2"	GS-2	1									
1/4"	GS-3	1		GB-1	1		GR-2	4		GR-1	4

4.1D



4.1E **(4.1D) X 3**

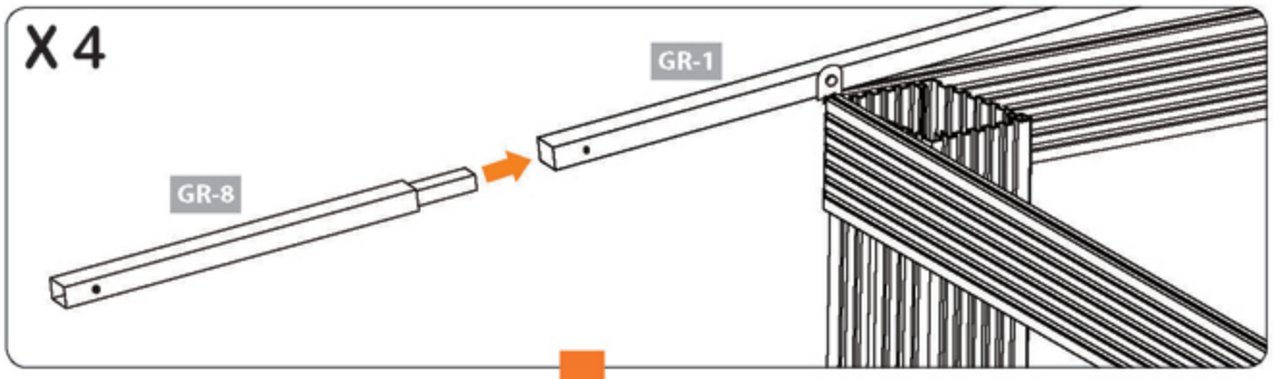
4.2A

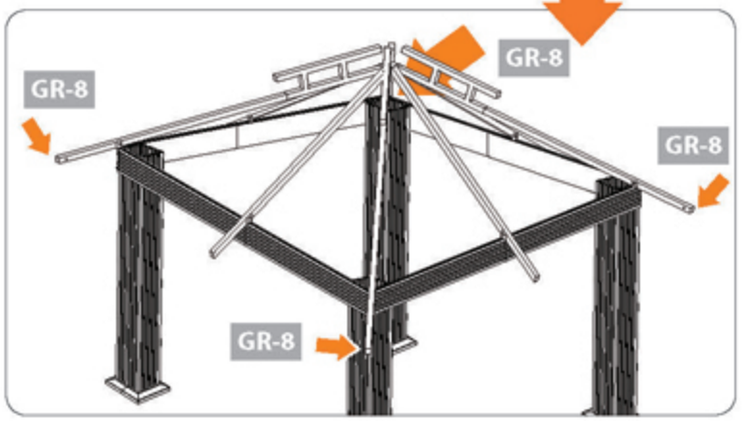


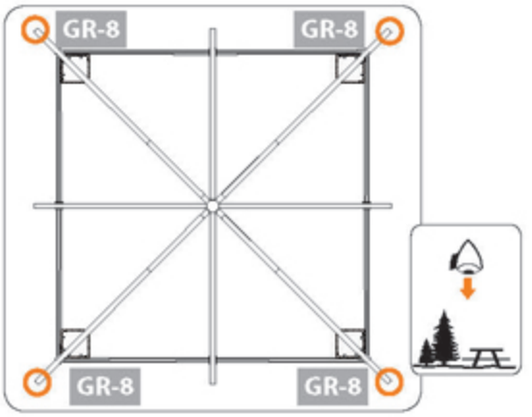
4.2B **(4.2A) X 4**

Connectors		QTY	Connectors		QTY	Profiles		QTY
1/4"	GS-3	7	1/4" x 1-1/2"	GS-2	7		GR-1	4

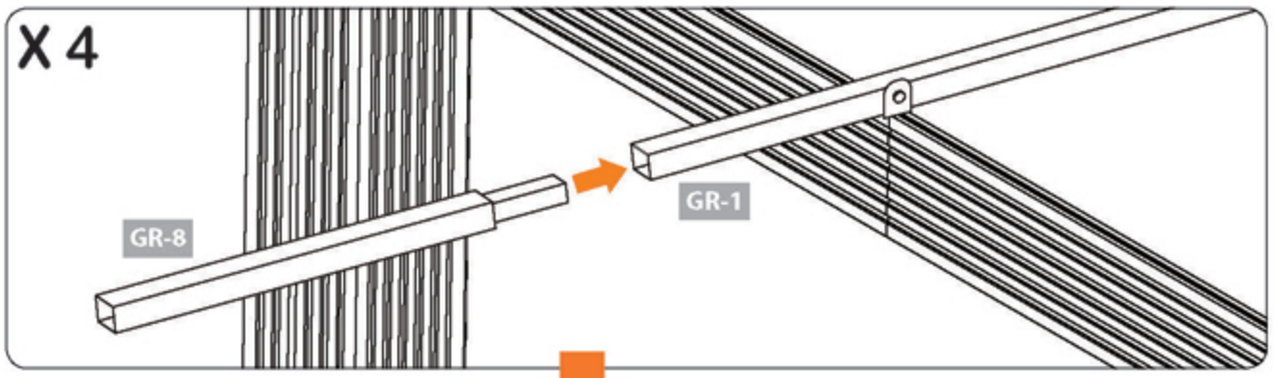
4.3A

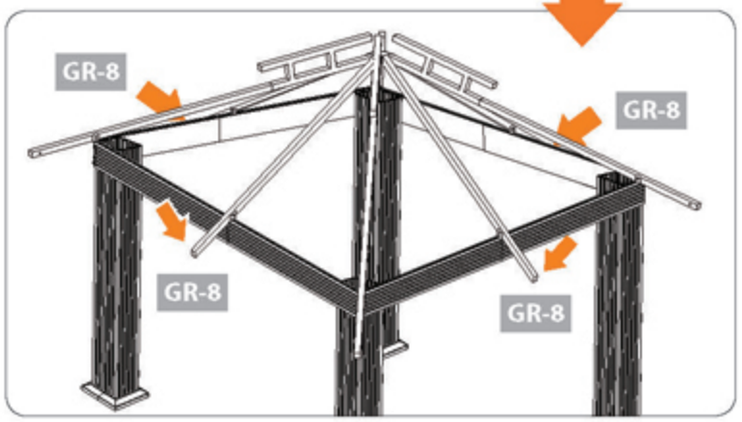


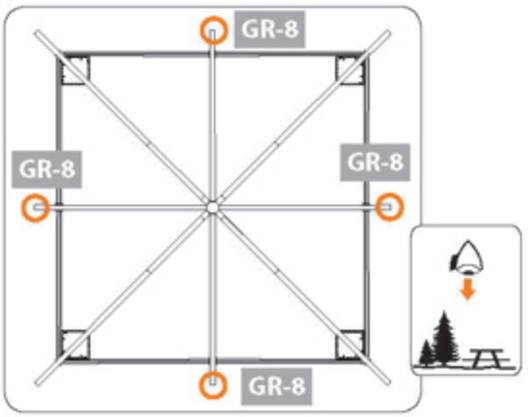




4.3B

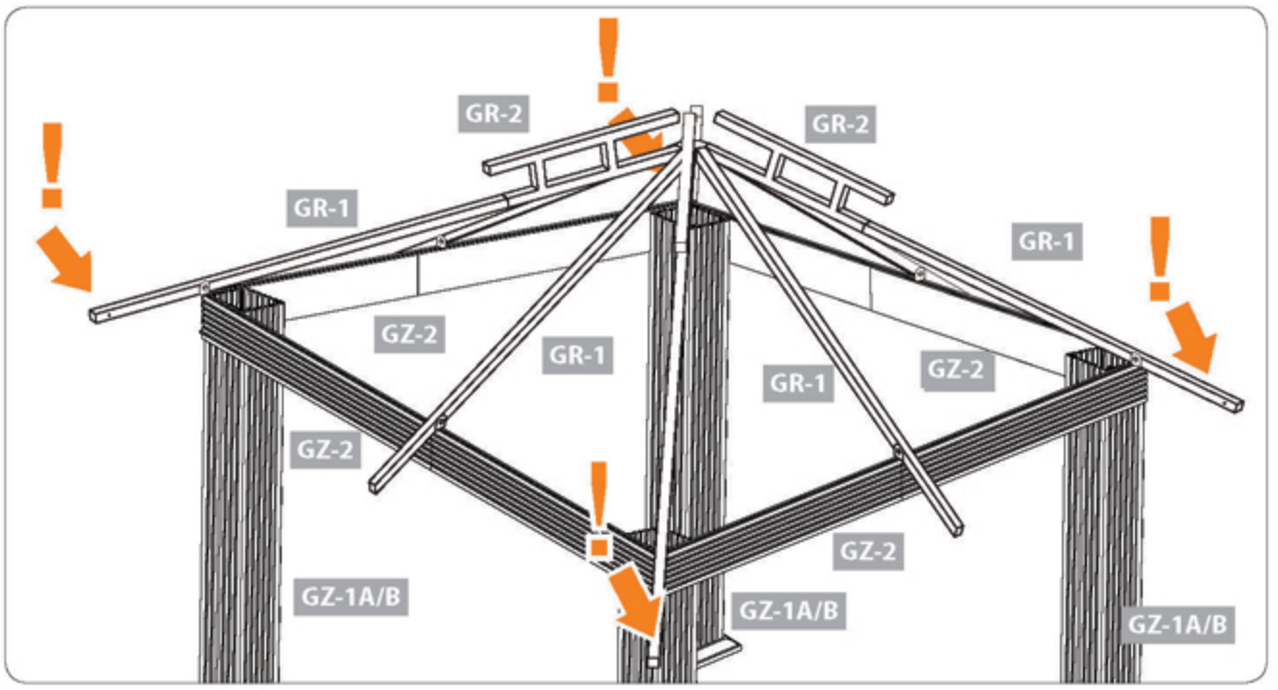




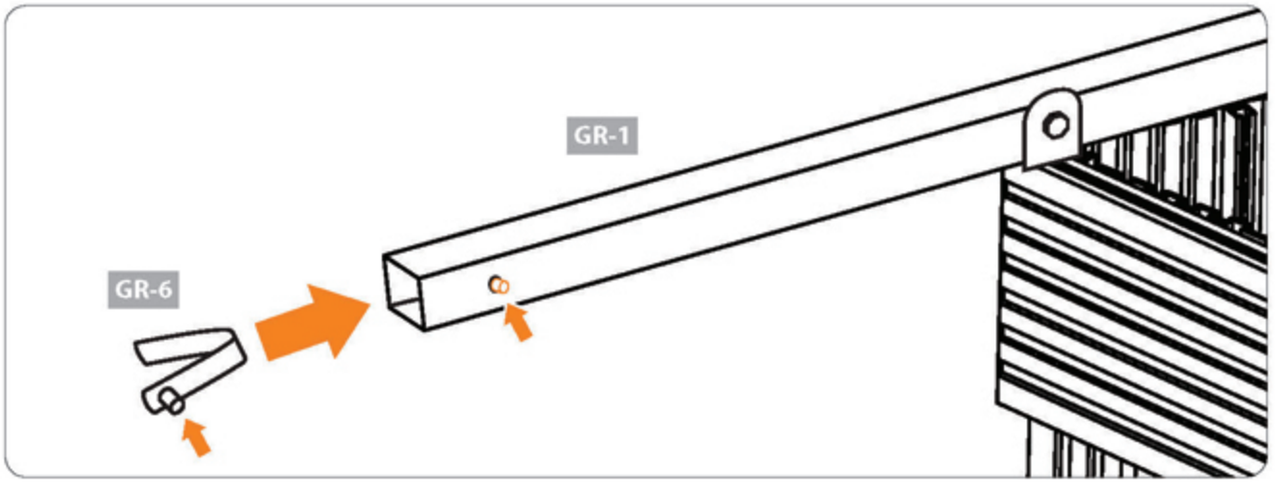


Profiles		QTY	Profiles		QTY
	GR-8	4		GR-8	4

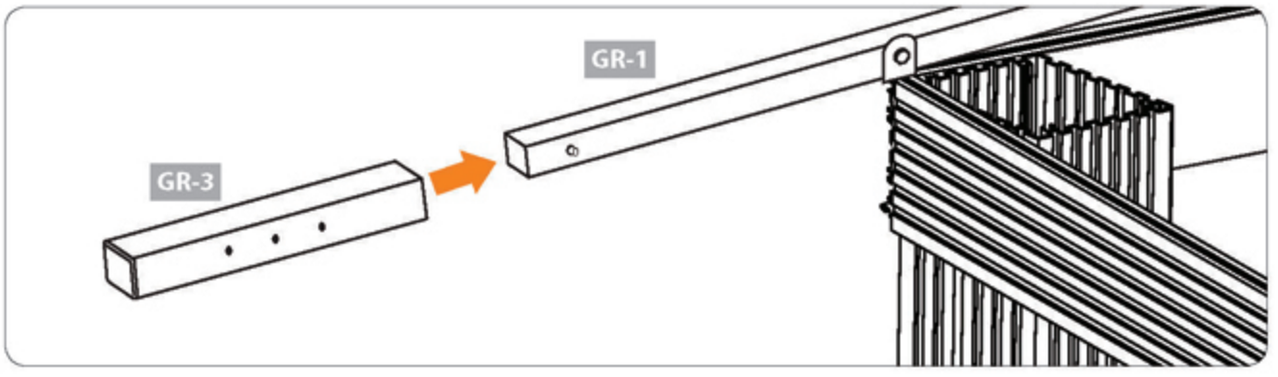
4.4A



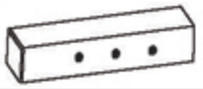
4.4B



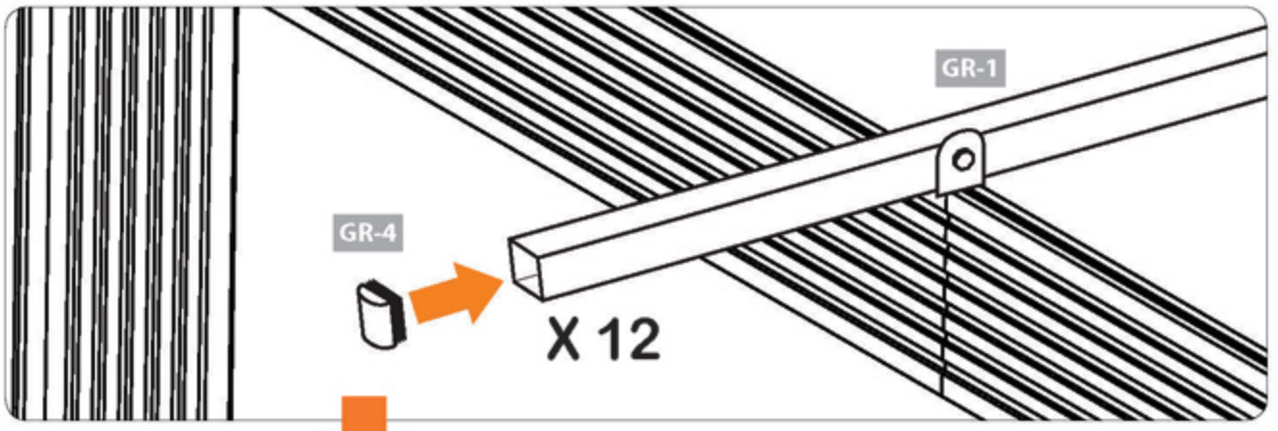
4.4C



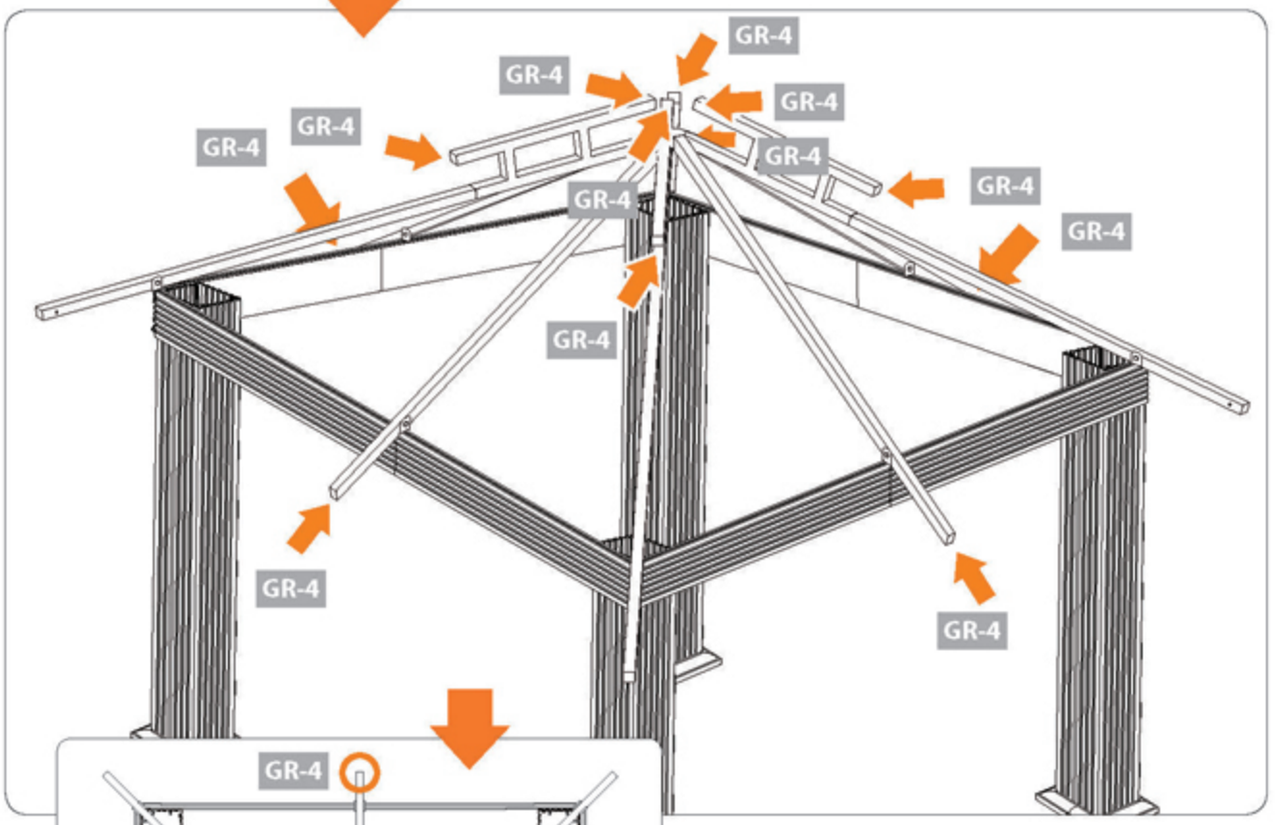
4.4D **(4.4A-4.4C) X 4**

Connectors		QTY	Profiles		QTY
	GR-6	4		GR-3	4

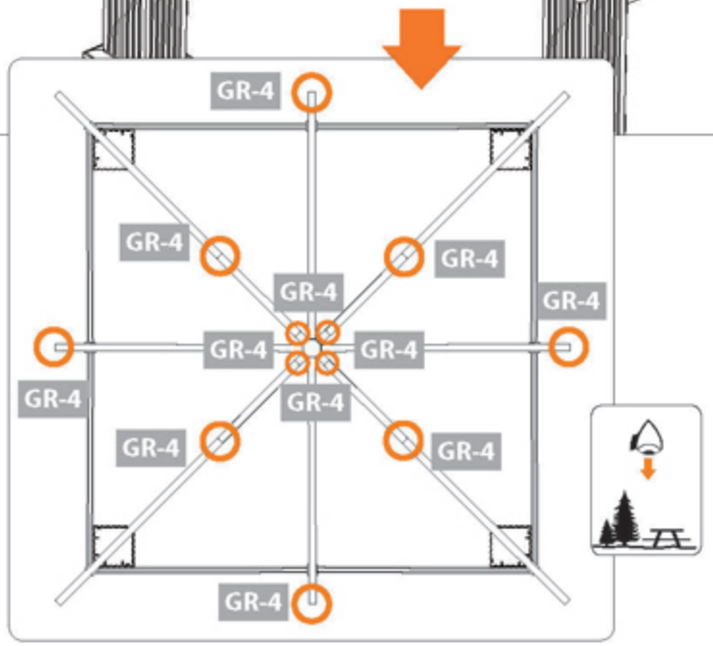
4.5A



4.5B

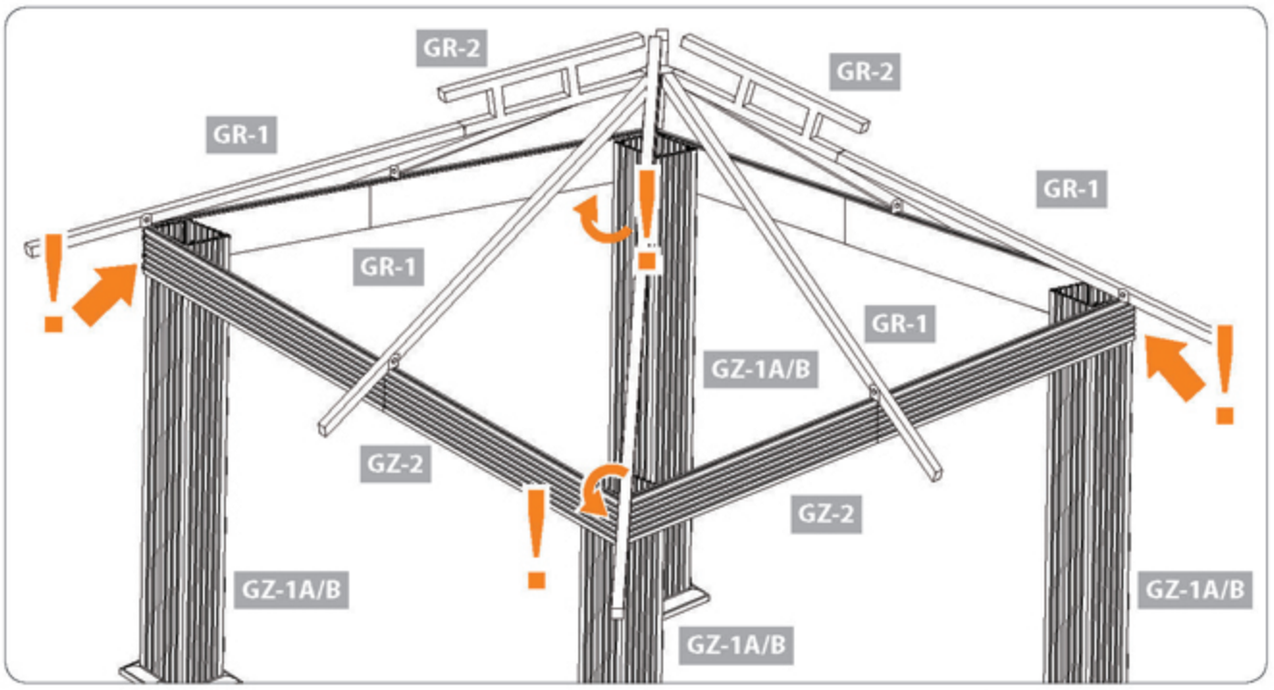


4.5C

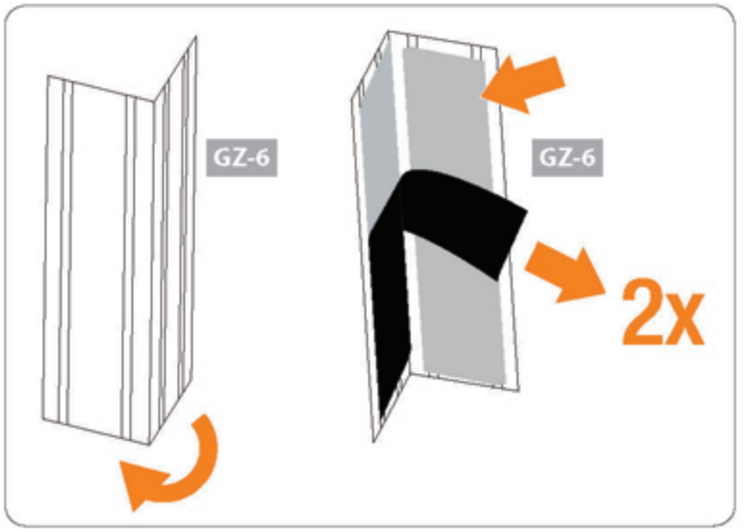


Connectors		QTY
	GR-4	12

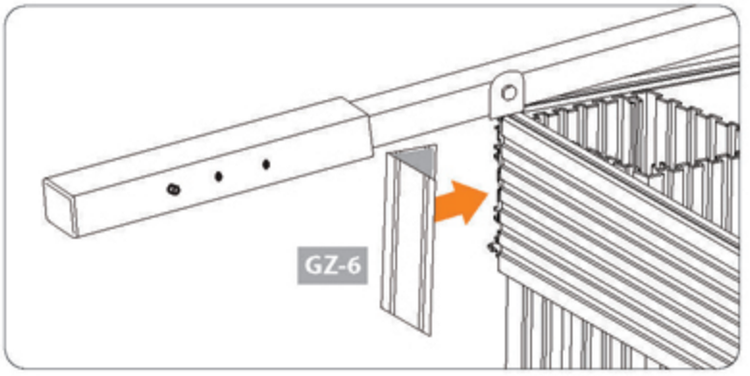
4.6A



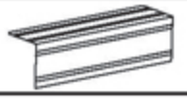
4.6B



4.6C



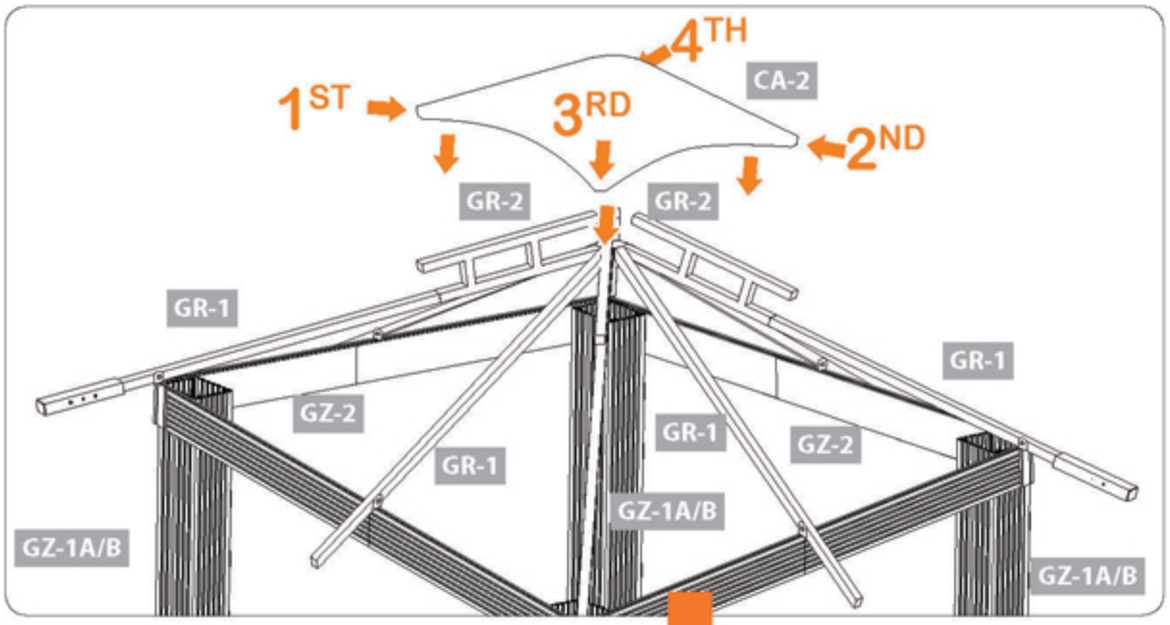
4.6D **(4.6B-4.6C) X 4**

Profiles		QTY
	GZ-6	1

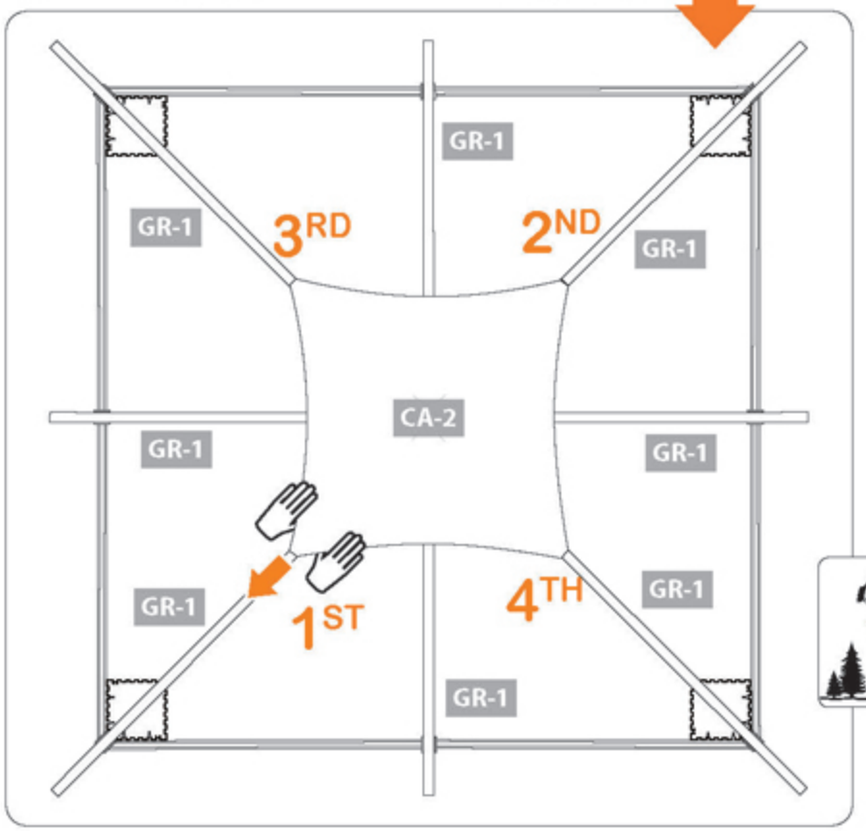
Canopy Top Installation

Make certain the pieces are in the correct positions before securing.
Carefully follow the order of assembly to ensure an easy installation.
Wear proper safety gear including work shoes, gloves and goggles.

5.1A

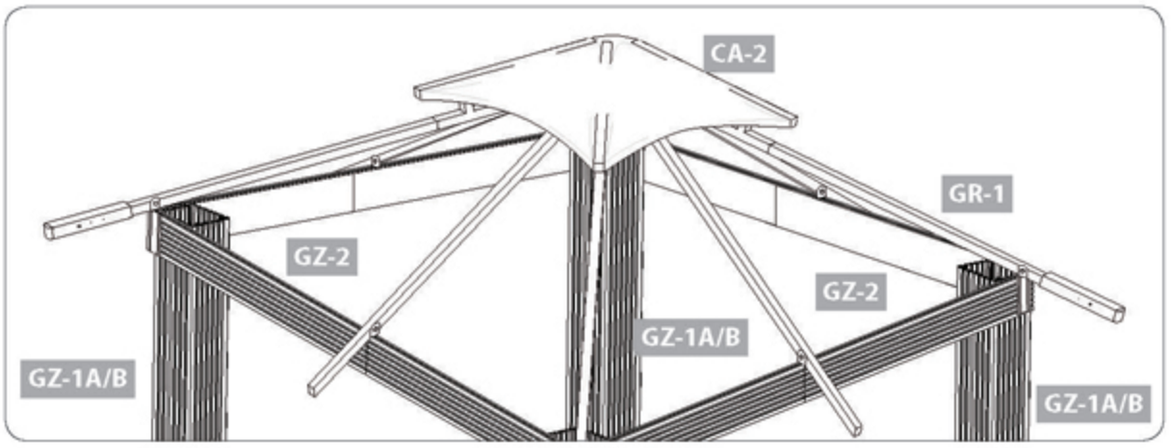


5.1B

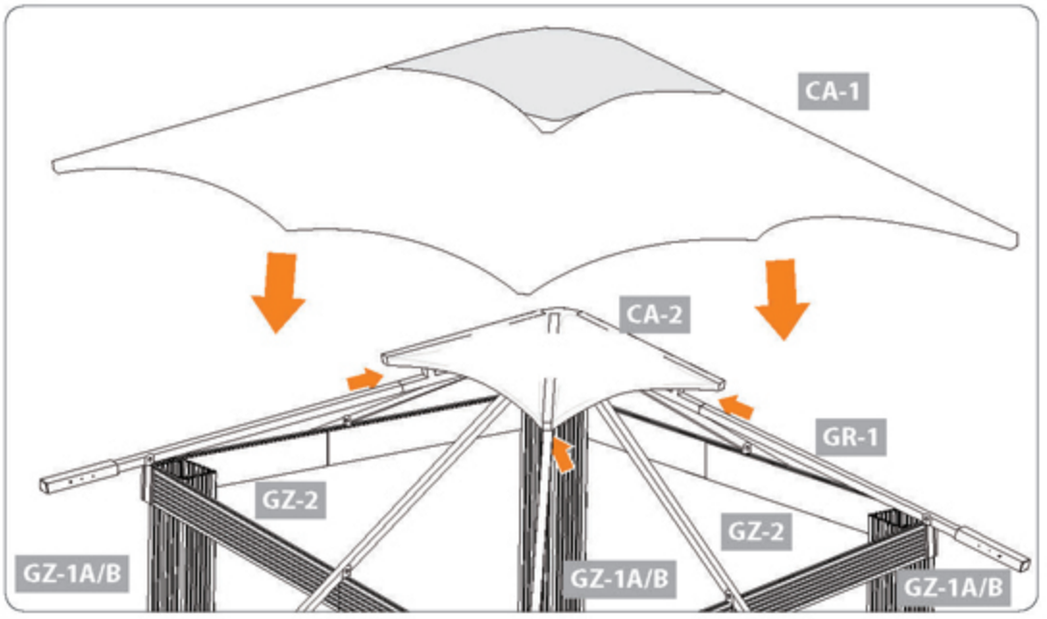


Canopy	QTY
CA-2	1

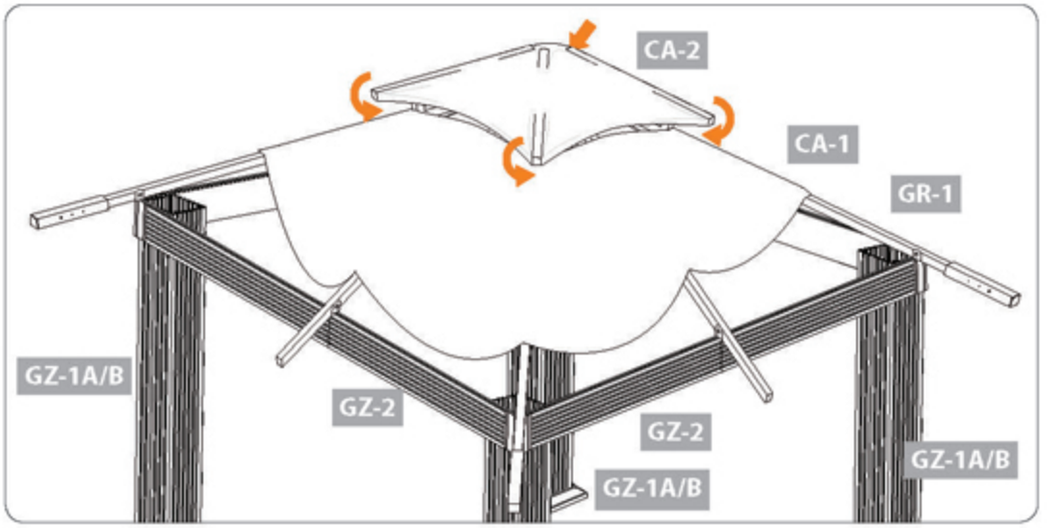
5.1C



5.2A

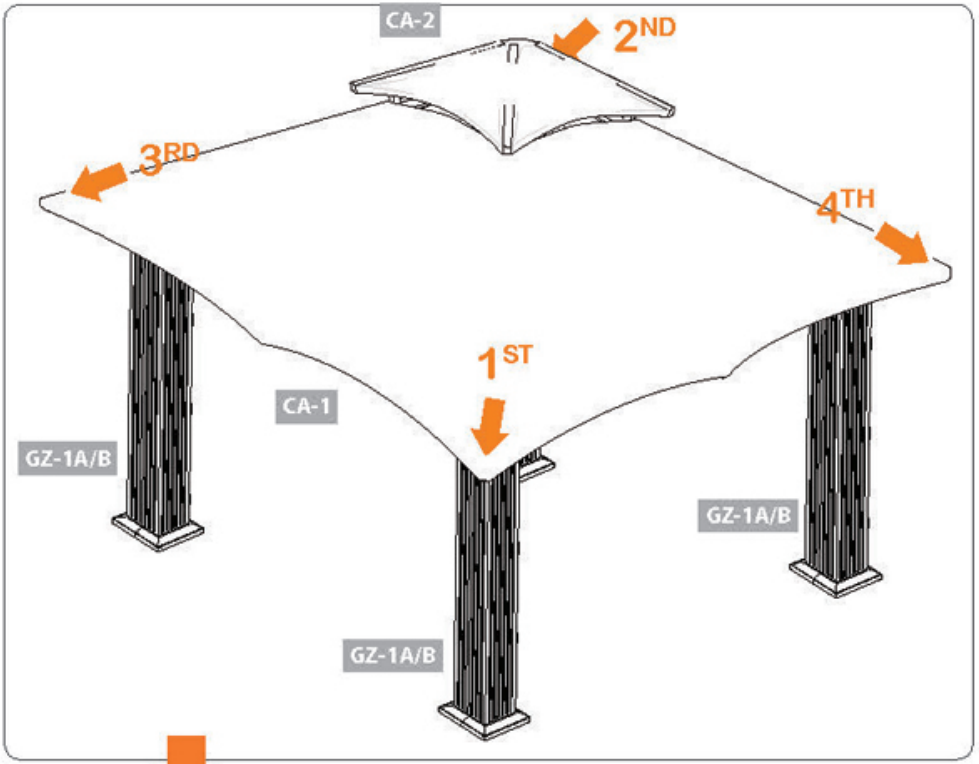


5.2B

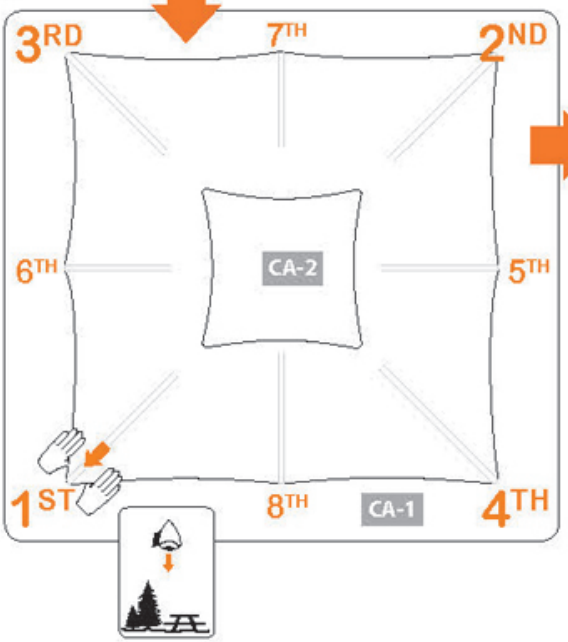


Canopy		QTY
	CA-1	1

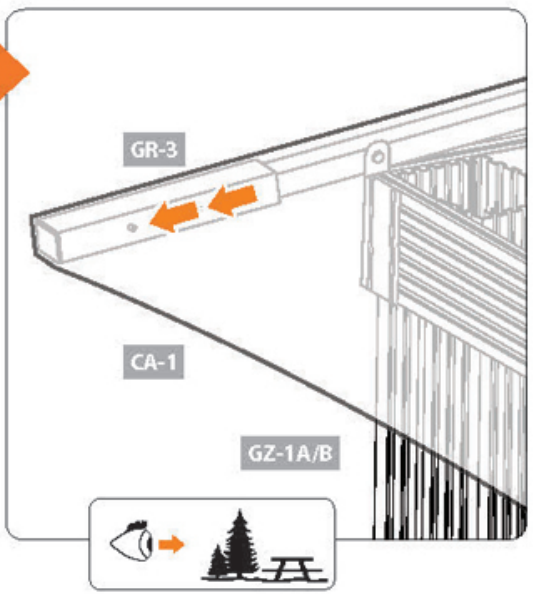
5.2C



5.2D



5.2E

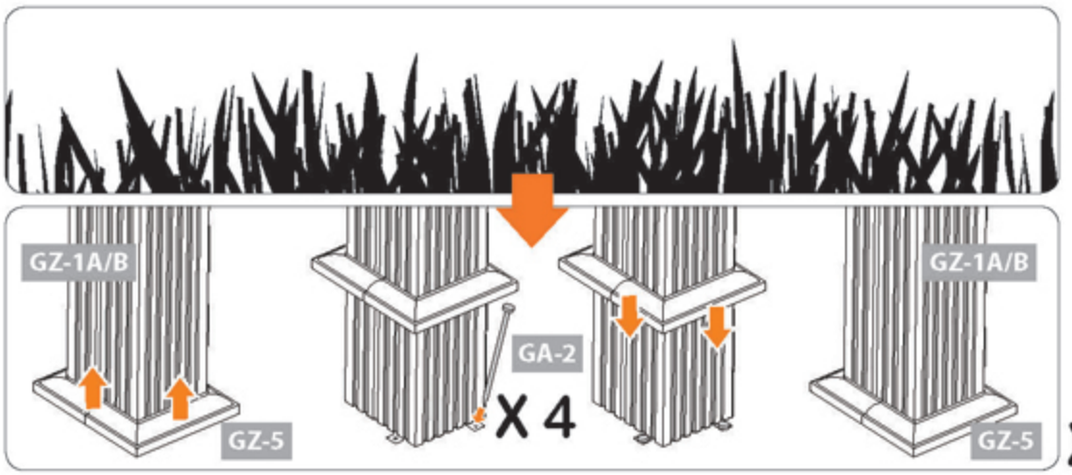


5.2F (5.2E) X 4

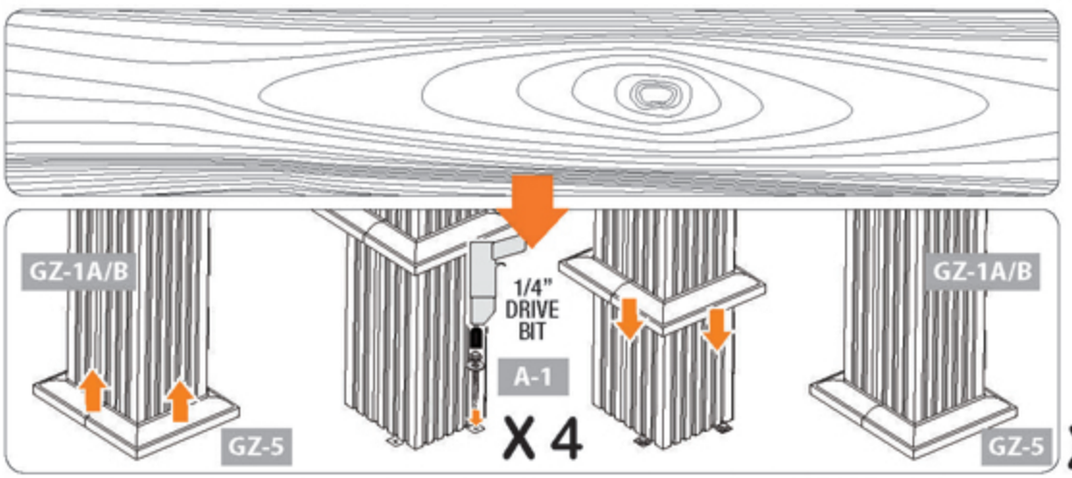
Secure to Ground

Make certain the pieces are in the correct positions before securing.
Carefully follow the order of assembly to ensure an easy installation.
Wear proper safety gear including work shoes, gloves and goggles.

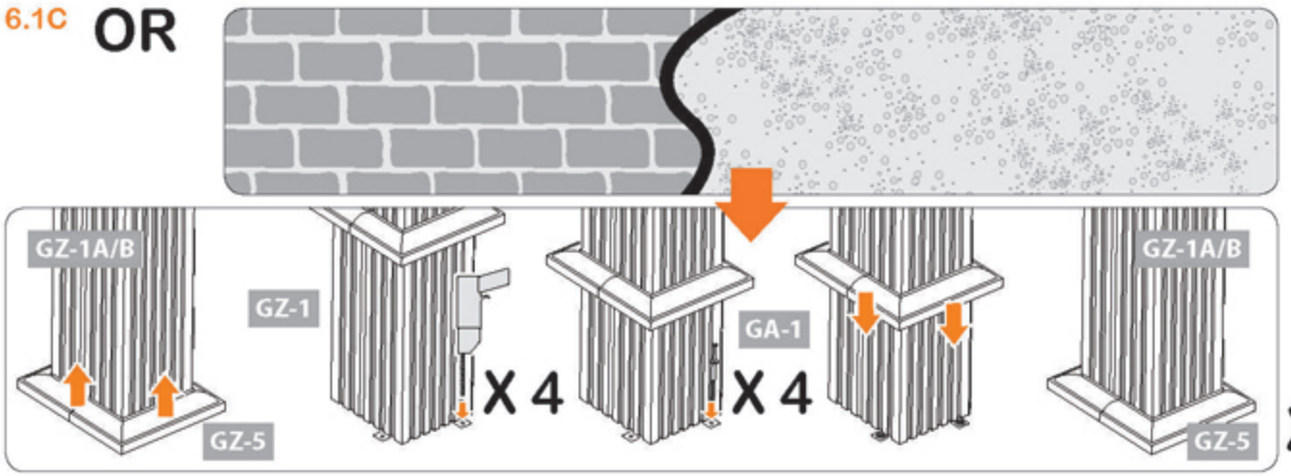
6.1A



6.1B OR



6.1C OR



Profiles		QTY	Profiles		QTY	Profiles		QTY
1/4"	GA-1	16	8"	GA-2	16		A-1	16